



**Dealership Location:**  
325 Rusher Creek  
Evansville, IN 47725  
(812) 868-2700

**SERVICE ORDER**  
**R200038507**

**DATE INVOICE**

**Illinois:** Decatur, Effingham, Eureka, Hudson, Morton, Mt. Vernon, Springfield, & Troy  
**Indiana:** Elkhart, Evansville, South Bend  
**Missouri:** St. Louis & Foristell

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**Please Remit Payment to:**

P.O. Box 419598  
Kansas City, MO 64141-9598  
618-667-3454

**TERMS**  
**CASH**

**EMAILED: NO**



BILL TO		243081
	ROYAL 3 INC	
	6850 W 63RD ST	
	CHICAGO, IL 60638	

SHIP TO		243081
	ROYAL 3 INC	
	6850 W 63RD ST	
	CHICAGO, IL 60638	
	(630) 485-7370	

CUST PO #		FLEET NUMBER	VIN	SERVICE ADVISOR	PAYMENT CODE
		744	3AKJHHDR3PSNM3952	Katherin Bailey	SRET
YEAR	MAKE	MODEL	ODOMETER	START DATE	COMPLETION DATE
2023	FREIGHTLINER	PT126SLP	408904	1/30/2025 9:12:34AM	1/31/2025 2:51:47PM

**JOB #1 EA SWD EXPRESS ASSESSMENT**

CONDITION: C&A COOLANT LEAK, TOWED INTO BAY 6, STEVE SAID IT LOOKS LIKE THE WATER PUMP

CAUSE: LEAKING

CORRECTION: TL - 4404 PRESSURE TEST COOLING SYSTEM AND FOUND THE WATER PUMP IS LEAKING.

TL - TCI INSPECTION FOUND BOTH INJECTOR HARNESSES LEAKING, 2 THRU 5 INJECTOR PASS THROUGHES LEAKING. ALSO THE FRONT DIFF LEAKING AT POWER DIVIDER AND BOTH FUEL TANK CAPS LEAK.

TL - 103-6101E - WATER PUMP, R/R WITH STEAM CLEAN

TL - 4404 DRAINED COOLANT AND REMOVED CAC PIPE ON LEFT SIDE. REMOVED BELT AND WATER PUMP. INSTALLED NEW WATER PUMP, REFILLED COOLANT, INSTALLED BELT, CAC PIPE. STEAM CLEAN ENGINE BAY

ORIGINAL COMPLAINT: C&A COOLANT LEAK, TOWED INTO BAY 6,  
MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: WATER PUMP ASSEMBLY / 042-004-001

CAUSE: LEAKING

PFP: DDE EA4722001801

CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
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	LABOR				
1	200X/DDEEA4722002701	WATER PUMP			
6	200D/OWI AMAB53	ALLIANCE OAT ELC 50/50 6/1 GAL			
-1	200X/DDEEA4722002701-CORE	WATER PUMP CORE			
1	200X/DDEEA4722002701-CORE	WATER PUMP CORE			
1	*PCOS	PARTS - COST OF SALE			
1	*FRT-E	FREIGHT (INDIANA TAXABLE)			

Job# 1      Labor: **0.00**      Parts: **0.00**      Other: **0.00**      Sub-Total: **0.00**

**JOB #2 U04      SWF      RECALLS/FIELD SERVICE MODIFICATIONS**

CONDITION: CHECK FOR COMPLETION STICKER D24M3-A ROCKER ARM RECALL

CAUSE: A1 CAMPAIGN

CORRECTION: TL - 996-F179A - DRILLED EXHAUST ROCKER ARM INSTALLATION, NO REPROGRAMMING (D24M3)

TL - 4404 REMOVED AIR CLEANER AND BRACKETS. REMOVED VALVE COVER, BRAKE RETURN SPRINGS AND EXHAUST ROCKERSHAFT. INSTALLED THE NEW ROCKERS ON THE SHAFT AND REINSTALLED THE ROCKERSHAFT, TORQUED TO SPEC. INSTALLED BRAKE RETURN SPRINGS. RAN OVERHEAD. INSTALLED NEW VALVE COVER GASKET AND INSTALLED VALVE COVER. REINSTALLED BRACKETS AND AIR CLEANER. INSTALLED COMPLETION STICKER.

ORIGINAL COMPLAINT: CHECK FOR COMPLETION STICKER D24M3-A ROCKER ARM RECALL

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: ROCKER ARM - EXHAUST / 045-008-052

CAUSE: A1-CAMPAIGN

PFP: DDE A4710500634

CORRECTION: DRILLED EXHAUST ROCKER ARM INSTALLATION, NO REPROGRAMMING (D24M3)

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: Scrap

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	LABOR				
1	200F/DDE RA4720500633	KIT-OIL DRILLED ROCKER			
1	200F/DDE A4720160121	SEAL, ROCKER COVER			
-1	200F/DDE RA4720500633-CORE	KIT-OIL DRILLED ROCKER			
1	200F/DDE RA4720500633-CORE	KIT-OIL DRILLED ROCKER			

Job# 2      Labor: **0.00**      Parts: **0.00**      Other: **0.00**      Sub-Total: **0.00**

**JOB #3 U04      SWF      RECALLS/FIELD SERVICE MODIFICATIONS**

CONDITION: CHECK FOR COMPLETION STICKER FL958-H BRAKE MODULATOR VALVES

CEL IS ON DUE TO LOW COOLANT

CAUSE: A1 CAMPAIGN

CORRECTION: TL - 996-R214C - ECU, SOFTWARE UPDATE, ABS (FL958)

TL - 4404 CHECKED FOR COMPLETION STICKER AND DIDN'T SEE ANY. REPROGRAMMED THE ABS ECU.

UPLOADED PARAMTERS TO TECHLANE. STILL NEEDS EOL RAN

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
	LABOR					

Job# 3      Labor: **0.00**      Parts: **0.00**      Other: **0.00**      Sub-Total: **0.00**

**JOB #4 00      SWF      GENERAL (EVANSVILLE)**

CONDITION: TOW BILL/REINSTALL DRIVELINE PER TOW

CAUSE:

CORRECTION: TL - 4404 REINSTALLED THE DRIVLINE WITH NEW BOLTS TORQUED TO SPEC

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
	LABOR					
4	200F/TDA CSC82052		SCREW - 12 PT FLG. (FERRY HEAD			
-1	*DEDCT		WARRANTY DEDUCTIBLE			
1	RIDEOT		RIDEOUT SERVICE			

Job# 4      Labor: **0.00**      Parts: **0.00**      Other: **0.00**      Sub-Total: **0.00**

**JOB #5 00      SWD      GENERAL (EVANSVILLE)**

CONDITION: CHECK AND ADVISE FOR ENGINE OIL LEAKS AT INJECTOR PASS THROUGH SEALS

CAUSE: LEAKING



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**CORRECTION:** TL - 4404 CHECKED INJECTOR PASS THROUGH SEAL FOR LEAKING AND FOUND 2,3,4 & 5 LEAKING.

TL - 4404 REMOVED FUEL LINES 2 THRU 5. INSTALLED NEW SEALS AND REINSTALLED.

TL - 102-6222A - LINE OR LINE SEAL, HIGH PRESSURE FUEL INJECTOR, ONE, R/R WITH STEAM CLEAN AND REPAIR  
VALIDATION

TL - 102-7100C - LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL

TL - 102-7100C - LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL

TL - 102-7100C - LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL

**ORIGINAL COMPLAINT:** CHECK AND ADVISE FOR ENGINE OIL LEAKS AT INJECTOR PASS THROUGH SEALS

**MODIFIED COMPLAINT:** N/A

**FAULT CODES:** N/A

**PRIMARY FAILED COMPONENT:** SEAL - ADAPTER, FUEL INJECTOR LINES / 044-003-147

**CAUSE:** LEAKING

**PFP:** DDE A4720780480

**CORRECTION:** REPLACE

**WARRANTY STATUS:** DTNA COVERAGE AVAILABLE

**PARTS DISPOSITION:** SCRAP

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
4	LABOR 200F/DDE A4720780480		SEAL, FUEL INJECTOR LINE, PASS			
1	200F/BRZ B9224 0309FRU		CLAMP-HD SPRING T BOLT,HOSE,3.			

Job# 5      Labor: **0.00**      Parts: **0.00**      Other: **0.00**      Sub-Total: **0.00**



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**JOB #6 00 SWD GENERAL (EVANSVILLE)**

**CONDITION:** CHECK AND ADVISE FOR ENGINE OIL LEAKS AT THE INJECTOR HARNESS'S

**CAUSE:** LEAKING

**CORRECTION:** TL - 4404 STEAM CLEANED AND CHECKED OIL LEAK. FOUND BOTH OF THE INJECTOR HARNESSES LEAKING.

TL - 286-6105E - HARNESS, FUEL INJECTOR WIRING, ONE OR BOTH, R/R WITH STEAM CLEAN

TL - 4404 REMOVED AIR CLEANER, BRACKETS AND VALVE COVER. REMOVED AND REPLACED HARNESSES FOR LEAKING. PUT ALL BACK TOGETHER.

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR ENGINE OIL LEAKS AT THE INJECTOR HARNESSES

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: WIRING HARNESS - ELECTRONIC INJECTORS / 044-014-002

CAUSE: LEAKING

PFP: DDE A4721506233

CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
1	LABOR					
1	200F/DDE A4721506333		WIRING HARNESS, FUEL INJECTOR,			
1	200F/DDE A4721506233		WIRING HARNESS, FUEL INJECTOR,			

Job# 6 Labor: **0.00** Parts: **0.00** Other: **0.00** Sub-Total: **0.00**

**JOB #7 00 SWD GENERAL (EVANSVILLE)**

**CONDITION:** FOUND REAR JAKE SOLENOID BROKEN WHEN PERFORMING ROCKER ARM RECALL

See last page for total

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CAUSE: SHORTED

CORRECTION: TL - 4404 FOUND THE REAR JAKE SOLENOID BROKEN WHEN REMOVING THE INJECTOR HARNESSSES.

TL - 4404 REMOVED AND REPLACED THE REAR JAKE SOLENOID.

TL - 102-6164B - SOLENOID, ENGINE BRAKE, FRONT OR REAR, R/R WITH STEAM CLEAN

ORIGINAL COMPLAINT: FOUND REAR JAKE SOLENOID BROKEN WHEN PERFORMING ROCKER ARM RECALL

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SOLENOID VALVE - ENGINE RETARDER / 045-018-003

CAUSE: SHORTED

PFP: DDE A4721531259

CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
1	LABOR					
	200F/DDE A4721531259		SOLENOID, ENGINE BRAKE			
5	200F/DDE A4720550351		SPACER, ROCKER ARM SHAFT, 39.4			

Job# 7 Labor: **0.00** Parts: **0.00** Other: **0.00** Sub-Total: **0.00**

**JOB #8 00 SRET GENERAL (EVANSVILLE)**

CONDITION: PORTION OF TOW BILL NOT COVERED BY WARRANTY

CAUSE:

CORRECTION:

QTY	ITEM	TECH NO.	DESCRIPTION	BIN 1	NET PRICE	EXTD PRICE
	LABOR					0.00

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1	*DEDCT	WARRANTY DEDUCTIBLE		649.00	649.00
Job# 8	Labor: 0.00	Parts: 0.00	Other: 649.00	Sub-Total: 649.00	

**IMPORTANT:** If service work has been performed on wheel nuts or axle u-bolts, they must be re-torqued to specs 25 to 100 miles after the service work

## SERVICE ORDER - PO REQUIRED

**CREDIT CARD TRANSACTIONS:** Cardholders signature required on credit card transactions.

**PARTS RETURN POLICY:** Special order parts are not returnable. All returnable parts are subject to handling charges. All claims and returned parts must be accompanied by this invoice. Not responsible for labor on parts not installed by our shop.

**DEFAULT:** In the event Buyer defaults on the payment for goods or services provided hereunder, Buyer shall pay and reimburse Seller for all costs of collection, including reasonable attorney's fees incurred by Seller to collect amounts due.

**LIMITATION OF WARRANTIES, DAMAGES AND DISCLAIMER:** Truck Centers, Inc. ("TCI" herein) warrants performing all labor in a workmanlike manner. TCI DISCLAIMS ALL OTHER WARRANTIES ON LABOR. Some parts or materials may be warranted by their manufacturer, but TCI DISCLAIMS ALL WARRANTIES OF MERCHANTABILITY AND FITNESS AND ALL OTHER WARRANTIES ON PARTS AND MATERIALS, EXPRESS OR IMPLIED. To the extent permitted by law, TCI's liability for breach of warranty and any other cause is limited to the cost of parts, materials and labor paid by Customer for work performed under this Repair Order. TCI shall not be liable for incidental or consequential damages e.g. loss of wages, use or profits, down-time, substitute vehicles. Customer agrees to pay for all parts and service not covered by manufacturer parts warranty. TRUCK CENTERS, INC. ACCEPTS NO RESPONSIBILITY FOR LOSS OR DAMAGE FROM ANY CAUSE TO ANY VEHICLE PARKED AT ITS FACILITY OR TO ANY CONTENTS OF ANY SUCH VEHICLE.

In order to avoid unnecessary risk of injury to Customers, TCI prohibits Customers from entering vehicle service and repair areas. Customer assumes all risk of injury if present in these areas and agrees to indemnify TCI against loss or liability if Customer incurs an injury while in a vehicle service and repair area.

**CUSTOMER AUTHORIZATION AND UNDERTAKING:** Customer authorizes the service work (including parts, materials, labor) described herein and use of vehicles in connection with the service work. Unless credit is arranged with TCI in advance, Payment in full is due prior to delivery of vehicle to Customer. If Customer fails to pay for service work when due (1) TCI may retain the vehicle until the amounts due are paid in full and (2) Customer shall pay TCI's cost of collection, including without limitation, reasonable attorney's fees. Customer agrees to pay a storage fee of \$50.00 per day for any vehicle not picked up within (30) days after completion of service work.

MISC CHARGES	649.00
PARTS	0.00
LABOR	0.00
SUBLET	0.00
SHOP SUPP / DIAG	0.00
TAX	0.00
<b>TOTAL</b>	<b>649.00</b>

## C.O.D.

Truck Centers, Inc. will  
impose a surcharge of 2.9%  
on all credit card payments  
(excludes debit cards).

1/31/2025 8:27:56PM

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