



FAMILY OWNED SINCE 1958



TRUCK COUNTRY -
MILWAUKEE
2222 W RYAN ROAD
OAK CREEK, WI 53154

INVOICE NO.	R203164685
INVOICE DATE	
P.O. NUMBER	
VIN	3AKJHHFG9NSNM4001
UNIT	736

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION
WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:
ZIGI FREIGHT DBA ROYAL3 INC
6850 W 63RD STREET
CHICAGO, IL 60638

Bill To:
WARRANTY FREIGHTLINER
DUBUQUE, IA 52001

WORK PHONE: (630)485-7370

HM PHONE: (872)401-1241

CUST#	&SWF	ADVISOR	6174	ENG	80387503	COLOR	BLK	SCHED	9/22/23	UNTID	734872
YEAR	22	MAKE	FTL	MODEL	PT126	MILES	214655	INSVC	1/1/00	ACCT	CHG

JOB#1 EA SWF (EA) DIAGNOSE AND ADVISE FOR

CONDITION (EA) DIAGNOSE AND ADVISE FOR BOTH AXLES (FRONT AND REAR) ARE OVERHEATING-CODE ON DASH FOR (AXLE TEMP CRITICAL)

CAUSE Harness rubbed through causing an open circuit.

CORRECTION PULLED UNIT INTO SHOP. CONNECTED TO DL8. UNIT HAS ACTIVE FAULTS 520761/ 5 - AXLE TEMP - FORWARD REAR, FEEDBACK - CURRENT BELOW NORMAL OR OPEN CIRCUIT AND 521762/ 5 - AXLE TEMP REAR REAR, FEEDBACK - CURRENT BELOW NORMAL OR OPEN CIRCUIT. LOOKED UP HARNESS A66-07480-777. DISCONNECTED THE FORWARD REAR AXLE TEMP HARNESS CONNECTOR. MEASURED VOLTAGE BETWEEN PINS A AND B, CIRCUIT 42 AND 42G. THE VOLTAGE WAS GOING FROM 4.87V DOWN TO 2.56V, THEN IT WOULD DROP OUT. CUT ALL THE ZIP TIES AND INSPECTED THE HARNESS. FOUND MULTIPLE RUB SPOTS ON THE HARNESS. SHOOK THE HARNESS WHILE MEASURING VOLTAGE. FOUND BOTH CIRCUITS ARE BROKEN AT THE CONNECTOR. 0MEASURED VOLTAGE ON THE REAR REAR AXLE TEMP SENSOR HARNESS. HAS THE SAME RESULTS AS THE FRONT AXLE. INSPECTED THE HARNESS AND FOUND MULTIPLE RUB SPOTS ON CIRCUIT 43. THE HARNESS WILL NEED TO BE REPLACED. NOTIFIED FOREMAN. SENT PARTS REQUEST THROUGH UTP. ***1.0****Replaced harness. Covered harness with anti chafing tape. Secured harness. Connected the laptop to the truck and DL8. Cleared now inactive codes. Took unit on a road test and validated repair. Code did not come back. Job complete. OWL= scrap ****2.0****

QTY	ITEM	DESCRIPTION	TECHNICIAN
	EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 3788
	00	R/R AXLE TEMP HARNESS	TECH NO. 723
1	203F/A66-07480-300	HARNESS-AXLE IND,OL,AXLE,TANDE	
50	203F/PHM 8 43147	TIE STRAP-14.5IN,BLACK,NYLON,5	

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JOB#2 00 SWF GENERAL REPAIR

CONDITION C/A AIR LEAK WHEN APPYLING BRAKES

CAUSE owl=scrap

CORRECTION PULLED UNIT INTO SHOP. INSPECTED UNIT FOR AIR LEAKS. HELD THE BRKAE PEDAL DOWN AND LOOKED FOR THE LEAK. FOR THE AIR LINE GOING TO THE RIGHT FRONT BRAKE CHAMBER IS DAMAGED AT THE FITTING. THE AIR LINE AND THE FITTING WILL NEED TO BE REPLACED. NOTIFIED FOREMAN. SENT PARTS REQUEST THROUGH UTP. PARKED UNIT. LOCATED UNIT. PULLED UNIT INTO SHOP. OPENED HOOD. REMOVED THE AIR LINE FROM THE BRAKE MADULATOR VALVE TO THE BRAKE CHAMBER ON PASSNGER SIDE STEER AXLE. REMOVED THE CHAMBER FROM THE UNIT DUE TO THE FITTING NOT COMING OUT OF THE CHAMBER. TOOK CHAMBER TO THE VICE AND WAS ABLE TO GET THE FITTING OUT. INSTALLED A NEW FITTING IN THE CHAMBER. INSTALLED THE CHAMBER BACK ON TO THE UNIT. INSTALLED THE AIR LINE FROM THE MODULATOR VALVE TO THE CHAMBER. STARTED UNIT AND BUILT UP AIR PRESSURE. SHUT OFF UNIT. CHECKED TO SEE IF THERE WAS ANYMORE AIR LEAKS. NONE. JOB COMPLETE. PARKED UNIT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 3788
	00	GENERAL REPAIR	TECH NO. 6297
1	203F/12-21022-021	HOSE- 8,C/B,06MPT X SAE45SWVL	
1	203B/-11028-2	ELB MALE 90° 45° SAE FLARE 5/8	

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BY: _____

SIGNATURE X _____