



FAMILY OWNED SINCE 1958



TRUCK COUNTRY -
MILWAUKEE
2222 W RYAN ROAD
OAK CREEK, WI 53154

INVOICE NO.	R203177216:02
INVOICE DATE	09/12/2024
P.O. NUMBER	
VIN	3AKJHHDR1PSUA1594
UNIT	768458

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION
WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:
ZIGI FREIGHT DBA ROYAL3 INC
6850 W 63RD STREET
CHICAGO, IL 60638

Bill To:
WARRANTY DETROIT
1171
DUBUQUE, IA 52001

WORK PHONE: (630)485-7370

HM PHONE: (872)401-1241

CUST#	&SWD	ADVISOR	6146	ENG	472912S0970783	COLOR	GRN	SCHED	9/10/24	UNTID	768458
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	255711	INSVC	1/1/00	ACCT	CHG

JOB#2 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS17T**

CONDITION CHECK AND ADVISE OIL LEAK AT INJECTOR HARNESS

CAUSE OIL LEAK FROM INJECTOR HARNESSES

CORRECTION PULLED UNIT INTO THE SHOP, INSPECTED FOR OIL LEAKS PER CUSTOMER COMPLAINT, NOTED THE AREAS WITH OIL PRESENT, STEAMED THE ENGINE, PULLED THE UNIT OUTSIDE THE SHOP, CONNECTED TO DL8, PLACED THE UNIT IN A PARKED REGEN, STOPPED THE REGEN AFTER 30 MIN, APPLIED TH EMAGNAFLUX SPRAY, ALLOWED THE SPRAY TO DRY, CONFIRMED THERE ARE OIL LEAKS PRESENT AT THE INJECTOR HARNESSES, THE CAM SENSOR, THE PASS THROUGH SEALS, THE OIL PRESS SENSOR, THE OIL COOLER MOD, THE FRONT COVER, THE AIR COMP, THE BREATHER BLOCK FITTING, THE OIL SEP, THE TURBNO DRAIN PIPE, AND THE FRONT CAM BORE CAPS, UPDATED THE FOREMAN OF THE NUMEROUS LEAKS FOUND, REQUESTED THE APRTS NEEDED FOR THE REPAIRS, PARKED THE UNIT. PULLED UNIT INTO THE SHOP, REMOVED THE DEER GUARD, REMOVED THE BUMPER, REMOVED THE AIR CLEANER BOX, REMOVED THE AIR CLEANER BRACKETS, REMOVED TH EAIR COMP RESONATOR BOX, REMOVED THE HEATER MANIFOLD BRACKET, REMOVED THE ROCKER COVER, REMOVED THE INJECTOR HARNESSES, LUBRICATED THE SEALS ON THE NEW HARNESSES, INSTALLED THE NEW INJECTOR HARNESSES, TORQUED, R/R THE RICKER COVER GASKET, INSTALLED ALL REMOVED COMPONENTS IN REVERSE ORDER, STEAMED THE ENGINE, PARKED THE UNIT FOR A QI, JOB COMPLETE

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2994
	00	GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A4720160121	SEAL, ROCKER COVER	
1	203F/DDE A4721506233	WIRING HARNESS, FUEL INJECTOR,	
1	203F/DDE A4721506333	WIRING HARNESS, FUEL INJECTOR,	
	VMRS	044-014-002-18-03-00-00	

INVOICE NO.	R203177216:02
INVOICE DATE	09/12/2024
P.O. NUMBER	
VIN	3AKJHHDR1PSUA1594
UNIT	768458

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0970783	COLOR	GRN	SCHED	9/10/24	UNTID	768458
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	255711	INSVC	1/1/00	ACCT	CHG

JOB#3 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS18T**

CONDITION CHECK AND ADVISE CAM SENSOR LEAKING

CAUSE OIL LEAK FROM CAM SENSOR

CORRECTION REMOVED FORNT BUMPER AND AIR CLEANER. REMOVED CAM POS SENSOR CONNECTOR AND SENSOR. REMOVED O RONG AND INSTALLED NEW SENSOR. TORQUED SENSOR TO PSEC. INSTALLED CONNECTOR AND AIR CLEANER. INSTALLED FRONT BUMPER. STEAM CLEANED UNIT. APRKED UNTI IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A0071535928	SENSOR, CAMSHAFT POSITION	
	VMRS	045-021-037-18-03-00-00	

JOB#4 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS19T**

CONDITION CHECK AND ADVISE PASS THROUGH SEALS LEAKING

CAUSE LEAK FROM PASS THROUGH SEALS

CORRECTION REMOVED FRONT BUMPER, INJECTOR FEED LINES 1-6, PASS THROUGH SEALS 1-6. CLEANED FUEL LINES AND MATING SURFACES. INSTALLED NEW PASS THROUGH HAND TIGHT. INSTALLED CFEEED LINES 1-6 AN TORQUED TO SPEC. TORQUED PASSTHROUGH TO SPEC. PRIMED AND STARTED UNIT. STEAM CLEANED UNIT AND PARKED UNIT IN LOT. COB COMPLETE

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 6082
6	203F/DDE A4720780480	SEAL, FUEL INJECTOR LINE, PASS	
	VMRS	044-003-147-18-03-00-00	

JOB#5 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS20T**

CONDITION CHECK AND ADVISE OIL PRESSURE SENSOR LEAKING

CAUSE LEAK FROM OIL PRESSURE SENSOR

CORRECTION REMOVED OIL PRESSURE SENSOR CONNECTOR. REMOVED OIL PRESSURE SNEOSR. INSTALLED NEW SENSOR AND CRUSH WAHSER. INSTALLED CONNECTOR. STEAM CLEANED UNIT AND PARKED UNIT IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A0111539228	SENSOR, OIL PRESSURE	
1	203F/DDE N000000001070	SEALING RING, M16	
	VMRS	045-021-029-18-03-00-00	

INVOICE NO.	R203177216:02
INVOICE DATE	09/12/2024
P.O. NUMBER	
VIN	3AKJHHDR1PSUA1594
UNIT	768458

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0970783	COLOR	GRN	SCHED	9/10/24	UNTID	768458
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	255711	INSVC	1/1/00	ACCT	CHG

JOB#6 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS21T**

CONDITION CHECK AND ADVISE OIUL COOLER MOD LEAKING

CAUSE LEAK FROM OIL COOLER MOD SEAL

CORRECTION REMOVED FRONT BUMPER, D/S INNER FENDOR, REMOVED POWER STEERING FLUID RESIVOIR MOUNTING BOLTS, DRAINED COOLANT FROM RAD AND BLOCK, REMOVED EGR MIXER PIPE AND CAC INTAKE PIPING ON D/S AND P/S. REMOVED BELTS, AIR COMPRESSOR COOLANT LINE, LOWER RAD HOSE AND COOLANT LINES ON OIL MOD, AND DISCHARGE LINE FROM AIR COMPRESSOR. REMOVED ALL CONNECTORS ON OIL MOD. REMOVED OIL FILTER AND COOLANT PLUG IN OIL MOD. REMOVED BLOCK HEATER CONNECTOR AND REMOVED OIL COOLER BOLTS. REMOVED OIL COOLER AND CLEANED MATING SURFACES. INSTALLED NEW GASKETS AND INSTALLED OIL COOLER. TORQUED OIL COOLER TO SPEC. REASSEMBLED UNIT. STEAM CLEANED UNIT. TOPPED OFF ENGINE OIL AND COOLANT. PARKED UNIT IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A4722033080	SEAL, COOLANT THERMOSTAT	
1	203F/DDE A4721842580	MOUNTING SEAL, OIL COOLANT MOD	
	VMRS	045-012-062-18-03-00-00	

JOB#7 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS22T**

CONDITION CHECK AND ADVISE FRONT COVER LEAKING

CAUSE LEAK FROM FRONT COVER

CORRECTION BROUGHT UNIT INTO SHOP. REMOVED TOW HOOKS, FRONT BUMPER, AND DRAINED ENGINE OIL. REMOVED P/S CAC PIPING, FAN, FAN AND ACCESSORY BELT, BELT TENSIONER, FAN HUB AIR LINE AND FAN HUB, VIBRATION DAMPNER, AND FRONT COVER BOLTS. LIFTED UNIT AND REMOVED DIPSTICK TUBE AND OIL PAN BOLTS. REMOVED OIL PAN. REMOVED FRONT COVER AND GASKET. CLEANED BLOCK MATING SURFACE FOR OIL PAN AND FRONT COVER. REMOVED OIL PAN GASKET AND CLEANED OIL PAN. INSTALLED NEW OIL PAN GASKET AND INSTALLED NEW GROMMETS ON OIL PAN BOLTS. INSTALLED NEW FRONT COVER GASKET AND FRONT COVER. TORQUED FRONT COVER TO SPEC. INSTALLED NEW FRONT CRANK SEAL. INSTALLED GREY RTV IN CORNERS OF BLOCK AND REAR STRUCTURE AND FRONT COVER. INSTALLED OIL PAN AND TORQUED TO SPEC. INSTALLED DIPSTICK TUBE, VIBRATION DAMPNER, FAN HUB AND FAN HUB AIR LINE, BELT TENSIONER, BOTH BELTS, FAN, AND CAC PIPING. FILLED UNIT IWTH OIL. INSTALLED FRONT BUMPER, AND TOW HOOKS. STARTED UNIT AND SHUT DOWN UNIT. TOPPED OFF OIL. STEAM CLEANED UNIT AND PARKED UNIT IN LOT. JOB COMPLETE.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 6082
1	203D/LOC 37464	RTV 5699™ Grey High Performanc	
1	203F/DDE A4730140122	SEAL, OIL PAN MOUNTING	
1	203F/DDE A0169970646	OIL SEAL, CRANKSHAFT, FRONT	
1	203F/DDE A4720110380	MOUNTING GASKET, FRONT ENGINE	
1	203F/DDE A4700111007	CRANKCASE COVER FRT	
	VMRS	045-001-019-18-03-00-00	

INVOICE NO.	R203177216:02
INVOICE DATE	09/12/2024
P.O. NUMBER	
VIN	3AKJHHDR1PSUA1594
UNIT	768458

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0970783	COLOR	GRN	SCHED	9/10/24	UNTID	768458
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	255711	INSVC	1/1/00	ACCT	CHG

JOB#8 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS23T**

CONDITION CHECK AND ADVISE AIR COMPRESSOR LEAKING

CAUSE OIL LEAK FROM AIR COMPRESSOR

CORRECTION LOCATED UNIT. BROUGHT UNIT INTO SHOP. REMOVED FRONT BUMPER, D/S INNER FENDOR, D/S SIDE STEPS, DRAINED COOLANT FROM BLOCK, REMOVED INTAKE PIPING HORN AND REMOVED AIR COMPRESSOR COOLANT LINES. REMOVED DISCHARGE, SUPPLY, AND GREY SIGNAL LINE. REMOVED POWER STEERING PUMP FROM AIR COMPRESSOR AND REMOVED AIR COMPRESSOR FROM UNIT. INSTALLED NEW O RINGS AND INSTALLED AIR COMPRESSOR. TORQUED AIR COMPRESSOR TO SPEC. INSTALLED NEW POWER STEERING GASKET AND INSTALLED POWER STEERING PUMP. REASSEMBLED UNIT AND TOPPED OFF COOLANT. STEAM CLEANED UNIT AND PARKED UNIT IN LOT. JOB COMPLETE.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A0309976645	OIL SUPPLY O-RING, AIR COMPRES	
1	203F/DDE A0239977145	O-RING, TOROIDAL SEALING, GEN	
1	203F/F4HZ 3K506 C	MOUNTING GASKET-POWER STEERING	
1	203F/23-14393-000	UNION-PTC,.25 NT TO .25 NT	
1	203F/DDE A4722004651	LINE, COOLANT SUPPLY, ONE CYL	
1	203F/DDE A4722004751	LINE, COOLANT RETURN, ONE CYL	
1	203D/OWI 23519396	COOLANT DDC PWRCOL ELC OAT 50/	
	VMRS	013-009-027-18-03-00-00	

JOB#9 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS24T**

CONDITION CHECK AND ADVISE OIL SEP LEAKING

CAUSE LEAK FROM OIL SEPERATOR GASKET

CORRECTION REMOVED FRONT BUMPER, BRACKETS UNDER OIL SEPERATOR. REMOVED OIL SEPERATOR BOLTS AND REMOVED GASKET. CLEANED MATING SURFACES AMD INSTALLED NEW GASKET AND INSTALLED MOUNTING BOLTS. TORQUED BOLTS TO SPEC. REASSEMBLE DUNIT AND STEAM CLEANED UNIT. PARKED UNIT IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A4720180780	GASKET, CRANKCASE BREATHER	
	VMRS	045-014-008-18-03-00-00	

INVOICE NO.	R203177216:02
INVOICE DATE	09/12/2024
P.O. NUMBER	
VIN	3AKJHHDR1PSUA1594
UNIT	768458

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0970783	COLOR	GRN	SCHED	9/10/24	UNTID	768458
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	255711	INSVC	1/1/00	ACCT	CHG

JOB#10 TCIOUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS25T**

CONDITION CHECK AND ADVISE BLOCK FITTING LEAKING

CAUSE OIL LEAK FROM BREATHER FITTING

CORRECTION REMOVED FRONT BUMPER, BREATHER TUBE, BLOCK FITTING. CLEANED MATING SURFACE. INSTALLED NEW BLOCOK FITTING, BREATHEHR TUBE AND FROTN BUMPER. STEA, CLEANED UNIT AND PARKED UNIT IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A0079979271	SCREW-IN FITTING	
	VMRS	045-014-017-18-03-00-00	

JOB#11 TCIOUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS26T**

CONDITION CHECK AND ADVISE TURBO DRAIN PIPE LEAKING

CAUSE OIL LEAK FROM TRUBO DRAIN GASKET

CORRECTION BROUGHT UNIT INTO SHOP. REMOVED FRONT BUMPER, TURBO HEAT SHEILDS, AND TURBO DRAIN PIPE. CLEANED MATING SURFACES AND INSTALLED NEW O RING AND NEW GASKET. INSTALLED TURBO DRAIN AND BOLTS. TORQUED BOLTS TO SPEC. STEAM CLEANED UNIT. PARKED UNTI IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 6082
1	203F/DDE A4701870480	GASKET - TURBOCHARGER OIL DRAI	
1	203F/DDE A0309974645	O-RING, TURBOCHARGER OIL RETUR	
	VMRS	043-004-071-18-03-00-00	

JOB#12 TCIOUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2024DS27T**

CONDITION CHECK AND ADVISE FRONT CAM CAPS LEAKING

CAUSE LEAK FROM FRONT CAM CAPS

CORRECTION LOCATED UNIT. BROUGHT UNIT INTO SHOP. REMOVED FRONT BUMPER AND COOLANT FROM RADFIATOR. REMOVED SURGE TANK, RAFIATOR TOP SUPPORT MOUNT, VENTURI PIPE AND EGR MIXER PIPE, COOLANT CROSSOVER PIPE, CAN TOP RADIATOR SUPPORT BRACKET MOUNT. RMEOVED AIR BOX AND AIR BOX BRACKETS, VALVE COEVR AND FRONT CAM CAPS. INSTLLED NEW CAM CAP. REASSEMBLED UNIUT AND STEAM CLEANED UNIT. TOPPED OFF COOLANT. PARKED UNIT INLOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 6082
2	203F/DDE A4729980290	PLUG, CAMSHAFT HOUSING, 40 MM	
2	203F/DDE A4721423880	FLANGE SEAL	
	VMRS	045-008-004-18-03-01-00	

INVOICE NO.	R203177216:02
INVOICE DATE	09/12/2024
P.O. NUMBER	
VIN	3AKJHHDR1PSUA1594
UNIT	768458

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0970783	COLOR	GRN	SCHED	9/10/24	UNTID	768458
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	255711	INSVC	1/1/00	ACCT	CHG

DISCLAIMER OF WARRANTIES ANY WARRANTIES ON THE PRODUCTS SOLD HEREBY ARE THOSE MADE BY MANUFACTURER, IF ANY. THE SELLER HEREBY EXPRESSLY DISCLAIMS ALL WARRANTIES EITHER EXPRESS OR IMPLIED INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND TRUCK COUNTRY OF Indiana NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY LIABILITY IN CONNECTION WITH THE SALE OF SAID PRODUCTS. WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7 AND 12 OF THE FAIR LABOR STANDARDS ACT OF 1938, AS AMENDED AND OF REGULATIONS AND ORDERS OF THE ADMINISTRATOR OR WAGE AND HOUR DIVISION ISSUED UNDER SECTION 14 THEREOF. TRUCK COUNTRY DOES EXPRESS A LIMITED NON-TRANSFERRABLE WARRANTY, TO THE ORIGINAL PURCHASER, ON TECHNICIAN WORKMANSHIP ISSUES FOR 30 DAYS FROM THE COMPLETION DATE OF THIS REPAIR ORDER. I ACKNOWLEDGE THAT I AM SATISFIED BY THE SERVICES PERFORMED IN REGARDS TO THESE CHARGES. RECEIVED

BY:_____

SIGNATURE X _____