



FAMILY OWNED SINCE 1958



TRUCK COUNTRY -
MILWAUKEE
2222 W RYAN ROAD
OAK CREEK, WI 53154

INVOICE NO.	R203177058:01
INVOICE DATE	09/04/2024
P.O. NUMBER	
VIN	3AKJHHDHXPSNM3947
UNIT	741

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:
ZIGI FREIGHT DBA ROYAL3 INC
6850 W 63RD STREET
CHICAGO, IL 60638

Bill To:
WARRANTY DETROIT
1171
DUBUQUE, IA 52001

WORK PHONE: (630)485-7370

HM PHONE: (872)401-1241

CUST#	&SWD	ADVISOR	6146	ENG	472912S0929432	COLOR	GRN	SCHED	9/4/24	UNTID	734883
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	278704	INSVC	1/1/00	ACCT	CHG

JOB#1 EA SWD (EA) DIAGNOSE AND ADVISE FOR

CLAIM NUMBER# **BWFD2024DM09T**

CONDITION (EA) DIAGNOSE AND ADVISE WHEN BEING DELIVERED BACK TO CUSTOMER CEL LIGHT CAME ON- UNIT DRIVABLE

CAUSE INLET NOX SENSOR FAILURE

CORRECTION VERIFIED THE MIL LIGHT IS ON. CONNECTED COMPUTER TO TRUCK AND WENT INTO DL8. HAVE ACTIVE FAULT 520372/16 SCR CLOSED LOOP CONTROL AT MAXIMUM LIMIT. NO OTHER FAULTS PRESENT. T/S STATES TO PERFORMED VERIFICATION PROCEDURE AND SEE IF ANY FAULTS COME ACTIVE. PULLED TRUCK OUTSIDE AND PUT INTO A REGEN. MONITORING REGEN. REGEN COMPLETED. PUT UNIT INTO SCR EFFICIENCY TEST. SCR TEST COMPLETED. FAULT 3216/10 CAME ACTIVE DURING TEST. FOLLOWED T/S FOR FAULT. CHECKED MCM SOFTWARE AND VERIFIED IT IS UP TO DATE. INSPECTED CAC AND EXHAUST SYSTEM FOR LEAKS, NONE FOUND. T/S STATES TO REPLACE THE INLET NOX SENSOR. PUT IN PARTS REQUEST. GOT NEW INLET NOX SENSOR FROM PARTS DEPT. REMOVED P/S STEP FAIRING. CUT ALL ZIP TIES SECURING SENSOR WIRING. DISCONNECTED MODULE CONNECTOR AND REMOVED MODULE BRACKET. REMOVED MODULE FROM BRACKET. TRIED TO REMOVE SENSOR BUT IT IS SEIZED. SEPERATE PUNCHTIME FOR HEATING AND REMOVING SENSOR. HEATED SENSOR BUNG. ATTEMPTED TO REMOVE BUT IT DID NOT TURN. SPRAYED WITH PENETRATING LUBE. HEATED AGAIN AND SENSOR TURNED A FEW THREADS BEFORE GETTINGTIGHT AGAIN. HEATED AGAIN AND WAS ABLE TO FULLY REMOVE SENSOR. TAPPED THREADS. INSTALLED NEW SENSOR INTO BUNG AND INSTALLED AND CONNECTED SENSOR MODULE AND BRACKET. SECURED WIRING WITH ZIP TIES. REINSTALLED SIDE STEP FAIRING. HOOKED UP TO DL8. CODE NOW INACTIVE. CLEARED CODES. DISCONNECTED FROM DL8. REPAIR COMPLETE. PARKED UNIT BACK IN LOT.

QTY	ITEM	DESCRIPTION	TECHNICIAN
	EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 1282
	00	GENERAL REPAIR	TECH NO. 6322
(1)	203F/DDE EA0111536128	SENSOR, INLET NOX	
1	203F/DDE EA0111536128-CORE	SENSOR, INLET NOX	
(1)	203F/DDE EA0111536128-CORE	SENSOR, INLET NOX	
	VMRS	043-007-218-33-03-00-00	

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BY: _____

SIGNATURE X _____