

FREIGHTLINER

TRUCK COUNTRY -MILWAUKEE 2222 W RYAN ROAD OAK CREEK, WI 53154

INVOIC	E NO.	R203180623:01
INVOIC	E DATE	01/09/2025
P.O. NI	JMBER	
VIN	3AKJHH	DR2PSNM3957
UNIT	757	

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:

ZIGI FREIGHT DBA ROYAL3 INC 6850 W 63RD STREET CHICAGO, IL 60638

Bill To:

WARRANTY DETROIT

1171

DUBUQUE, IA 52001

WORK PHONE: (630)485-7370 HM PHONE: (872)401-1241

CUST#	&SWD	ADVISOR	6546	ENG	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	232061	INSVC	1/1/00	ACCT	CHG

JOB#2 EXPRESS SWD (EA) DIAGNOSE AND ADVISE CONDITION

CLAIM NUMBER# BWFD2025AA58T

CONDITION (EA) DIAGNOSE AND ADVISE CONDITION COOLANT LEAK FROM EGR COOLER.

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: (EA) DIAGNOSE AND ADVISE CONDITION COOLANT LEAK FROM EGR COOLER.

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - COOLER, EGR / 043-001-079

CAUSE: LEAKING
PFP: DDE A4721400380
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

101-018DE EGR COOLER EXTERNAL LEAK DIAGNOSTICS - DIFFICULT ID

- PULLED UNIT INTO SHOP. FOUND COOLANT AROUND EGR COOLER. PRESSURE TESTED COOLING SYSTEM AND FOUND BOTH FRONT AND REAR EGR COOLER SEALS ARE LEAKING. REMOVED PRESSURE TESTER. SENT IN PARTS REQUEST FOR NECESSARY PARTS TO COMPLETE REPAIR. PARKED UNIT IN LOT. INFORMED FOREMAN OF FINDINGS.

NOTES/REPAIR TIMES:

101-6188G EGR COOLER, R/R, WITH STEAM CLEAN SH 101-6941E DETROIT REPAIR VALIDATION SH

QTY ITEM	DESCRIPTION	TECHNICIAN
EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 6322
00	GENERAL REPAIR	TECH NO. 2258
2 203F/DDE N00000001069	SEALING RING, M14	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
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203F/DDE A4721400480 MOUNTINGSEAL,EGRCOOLER,FRONT 203F/DDE A4721400380 MOUNTING SEAL, EGR COOLER, REA

VMRS 043-001-079-18-03-00-00

JOB#4 EA SWD (EA) DIAGNOSE AND ADVISE FOR

CLAIM NUMBER# BWFD2025AA59T

CONDITION (EA) DIAGNOSE AND ADVISE FOR INJECTOR SEALS LEAKING.

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: (EA) DIAGNOSE AND ADVISE FOR INJECTOR SEALS LEAKING.

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SEAL - ADAPTER, FUEL INJECTOR LINES / 044-003-147

CAUSE: LEAKING
PFP: DDE A4720780180
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- all pass through seals leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

102-6222A LINE OR LINE SEAL, HIGH PRESSURE FUEL INJECTOR, ONE, R/R WITH STEAM CLEAN AND

REPAIR VALIDATION SH

102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 2258
	EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 2258
	EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 2258
6	203F/DDE A4720780480	SEAL, FUEL INJECTOR LINE, PASS	
	VMRS	044-003-147-18-03-00-00	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
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JOB#6 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA61T

CONDITION check and advise for front cover leaking

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: check and advise for front cover leaking

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - FRONT COVER, LOWER / 045-001-020

CAUSE: LEAKING
PFP: DDE A4720110280
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

101-010EE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - DIFFICULT GH

- PULLED UNIT INTO THE SHOP, INSPECTED FOR OIL LEAKS PER CUSTOMER COMPLAINT, STEAMED THE ENGINE, PULLED THE UNIT OUTSIDE THE SHOP, CONNECTED TO DL8, PLACED THE UNIT THROUGH A PARKED REGEN, STOPPED THE REGEN AFTER THIRTY MIN, APPLIED THE MAGNAFLUX SPRAY, ALLOWED THE SPRAY TO DRY, CONFIRMED THERE ARE OIL LEAKS PRESENT AT THE FRONT COVER, BREATHER BLOCK FITTING, THE OIL SEP, THE TURNO DRAIN PIPE, THE OPS, THE FUEL PUMP, THE AIR COMP, AND THE REAR CAM PLUGS, UPDATED THE FOREMAN, REQUESTED PARTS NEEDED FOR THE REPAIRS. GH

939-6225D COMPUTER HOOKUP USED IN VEHICLE DIAGNOSTICS GH

NOTES/REPAIR TIMES:

101-6322E FRONT ENGINE COVER, LOWER, R/R WITH STEAM CLEAN AND REPAIR VALIDATION

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2994
	00	GENERAL REPAIR	TECH NO. 2258
1	203D/LOC 37464	RTV 5699™ Grey High Performanc	
1	203F/DDE A4700111007	CRANKCASE COVER FRT	
1	203F/DDE A4720110380	MOUNTING GASKET, FRONT ENGINE	
1	203F/DDE A0169970646	OIL SEAL, CRANKSHAFT, FRONT	
1	203F/DDE A4730140122	SEAL, OIL PAN MOUNTING	
	VMRS	045-001-020-18-03-00-00	

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JOB#7 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA62T

CONDITION CHECK AND ADVISE FOR BLOCK FITTING LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR BLOCK FITTING LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: FITTING - BREATHER / 045-014-017

CAUSE: LEAKING PFP: DDE A0049971371 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - breather fitting leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

101-6855E FITTING, CRANKCASE BREATHER PIPE, R/R WITH STEAM CLEAN AND REPAIR VALIDATION SH

QTY ITEM	DESCRIPTION	TECHNICIAN
00	GENERAL REPAIR	TECH NO. 2258
1 203F/DDE A0079979271	SCREW-IN FITTING	
VMRS	045-014-017-18-03-00-00	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	232061	INSVC	1/1/00	ACCT	CHG

JOB#8 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA63T

CONDITION CHECK AND ADVISE FOR FOR OIL BREATHER IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR FOR OIL BREATHER IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - BREATHER ASSEMBLY, CRANKCASE VENTILATION /

045-014-008 CAUSE: LEAKING PFP: DDE A4720180780 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - oil separator leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

101-6851E CRANKCASE BREATHER ASSEMBLY, R/R WITH STEAM CLEAN SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4720180780	GASKET, CRANKCASE BREATHER	
	VMRS	045-014-008-18-03-00-00	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	232061	INSVC	1/1/00	ACCT	CHG

JOB#9 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA64T

CONDITION CHECK AND ADVISE FOR TURBO DRAIN TUBE IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR TURBO DRAIN TUBE IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: O-RING - OIL DRAIN TUBE, TURBOCHARGER / 043-004-173

CAUSE: LEAKING
PFP: DDE A0309974645
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- turbo drain tube at the block leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

11A-6506E OIL RETURN LINE AND FITTINGS, TURBOCHARGER, R/R, WITH STEAM CLEAN AND REPAIR

VALIDATION SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4701870480	GASKET - TURBOCHARGER OIL DRAI	
1	203F/DDE A0309974645	O-RING, TURBOCHARGER OIL RETUR	
	VMRS	043-004-173-18-03-00-00	

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JOB#10 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA65T

CONDITION CHECK AND ADVISE FOR OIL PRESSURE SENSOR LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR OIL PRESSURE SENSOR LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SENSOR - ENGINE OIL PRESSURE / 045-021-029

CAUSE: LEAKING PFP: DDE A0111539228 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE PARTS DISPOSITION: RETURN (RETURN ALL PARTS)

NOTES/DIAGNOSTIC TIMES: - oil psi sensor leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

283-6190E SENSOR, OIL PRESSURE, R/R WITH STEAM CLEAN SH

101-6941E DETROIT REPAIR VALIDATION SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE N00000001070	SEALING RING, M16	
1	203F/DDE A0111539228	SENSOR, OIL PRESSURE	
	VMRS	045-021-029-18-03-00-00	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
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JOB#11 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA66T

CONDITION CHECK AND ADVISE FOR FUEL PUMP IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR FUEL PUMP IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SEAL - INJECTION PUMP / 044-003-031

CAUSE: LEAKING PFP: DDE A0179978945 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - fuel pump is leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

102-6233E SEAL, HIGH PRESSURE FUEL PUMP, R/R WITH STEAM CLEAN AND REPAIR VALIDATION

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A0179978945	MOUNTING O-RING, HIGH PRESSURE	
1	203F/DDE A4720781210	KIT - HIGH PRESSURE FUEL LINE	
	VMRS	044-003-031-18-03-00-00	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
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JOB#12 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA67T

CONDITION CHECK AND ADVISE FOR AIR COMPRESSOR IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR AIR COMPRESSOR IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: O-RING - AIR COMPRESSOR / 013-009-027

CAUSE: LEAKING PFP: DDE A0309976645 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - air compressor leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

107-6929F SEALS, AIR COMPRESSOR, R/R WITH STEAM CLEAN AND REPAIR VALIDATION

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A0309976645	OIL SUPPLY O-RING, AIR COMPRES	
1	203F/DDE A0239977145	O-RING, TOROIDAL SEALING, GEN	
1	203F/F4HZ 3K506 C	MOUNTING GASKET-POWER STEERING	
1	203F/23-14393-000	UNION-PTC,.25 NT TO .25 NT	
1	203F/DDE A4722004651	LINE, COOLANT SUPPLY, ONE CYL	
1	203F/DDE A4722004751	LINE, COOLANT RETURN, ONE CYL	
1	203D/OWI 23519396	COOLANT DDC PWRCOL ELC OAT 50/	
	VMRS	013-009-027-18-03-00-00	
	С	CAN ALSO USE 4988280	

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JOB#13 TCIUS

SWD

COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA68T

CONDITION CHECK AND ADVISE FOR REAR CAM PLUGS ARE LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FOR REAR CAM PLUGS ARE LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: PLUG - OIL GALLEY, CAMSHAFT / 045-008-004

POSITION: Rear CAUSE: LEAKING PFP: DDE A4729980290 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - rear cam cap leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

- pulled the cam frame off and found the front galley plugs are leaking as well . sent in a request for more galley plugs. r/r the front galley plugs SH

101-6712B PLUG, CAMSHAFT HOUSING, REAR, R/R WITH STEAM CLEAN AND ROAD TEST SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2994
	00	GENERAL REPAIR	TECH NO. 2258
5	203F/DDE A4729980290	PLUG, CAMSHAFT HOUSING, 40 MM	
1	203F/DDE A4720160880	MOUNTING SEAL, CAMSHAFT HOUSIN	
1	203F/DDE A4720160121	SEAL, ROCKER COVER	
	VMRS	045-008-004-18-03-55-00	

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CUST#	&SWD	ADVISOR	6546	ENGINE	472912S0929429	COLOR	GRN	SCHED	1/3/25	UNTID	734893
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JOB#14 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA69T

CONDITION CHECK AND ADVISE IDLER GEAR COVER IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE IDLER GEAR COVER IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SEAL - COVER, ADJUSTABLE IDLER GEAR / 045-004-036

CAUSE: LEAKING PFP: DDE A0002361880 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- idler cover on the rear structure leaking

SH

NOTES/REPAIR TIMES:

101-6510E GASKET, COVER, IDLER GEAR #3 R/R SH

QTY ITEM	DESCRIPTION	TECHNICIAN
00	GENERAL REPAIR	TECH NO. 2258
1 203F/DDE A0002361880	GASKET, IDLER 3 COVER PLATE	
VMRS	045-004-036-18-03-00-00	

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JOB#15 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AA70T

CONDITION CHECK AND ADVISE INJECTOR HARNESS IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE INJECTOR HARNESS IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: WIRING HARNESS - ELECTRONIC INJECTORS / 044-014-002

CAUSE: LEAKING PFP: DDE A4721506233 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- front and rear injector harness leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

286-6105E HARNESS, FUEL INJECTOR WIRING, ONE OR BOTH, R/R WITH STEAM CLEAN

101-6941E DETROIT REPAIR VALIDATION SH

TECHLIT PROCEDURES: N/A

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4721506333	WIRING HARNESS, FUEL INJECTOR,	
1	203F/DDE A4721506233	WIRING HARNESS, FUEL INJECTOR,	
	VMRS	044-014-002-18-03-00-00	

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SIGNATURE X
