



FAMILY OWNED SINCE 1958



TRUCK COUNTRY -  
MILWAUKEE  
2222 W RYAN ROAD  
OAK CREEK, WI 53154

|              |                   |
|--------------|-------------------|
| INVOICE NO.  | R203181292:02     |
| INVOICE DATE | 01/31/2025        |
| P.O. NUMBER  |                   |
| VIN          | 3AKJHHDR5PSNM3953 |
| UNIT         | 745               |

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION  
WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:  
ZIGI FREIGHT DBA ROYAL3 INC  
6850 W 63RD STREET  
CHICAGO, IL 60638

Bill To:  
WARRANTY DETROIT  
1171  
DUBUQUE, IA 52001

WORK PHONE: (630)485-7370

HM PHONE: (872)401-1241

|       |      |         |      |       |                |       |        |       |         |       |        |
|-------|------|---------|------|-------|----------------|-------|--------|-------|---------|-------|--------|
| CUST# | &SWD | ADVISOR | 6546 | ENG   | 472912S0929522 | COLOR | GRN    | SCHED | 1/27/25 | UNTID | 734889 |
| YEAR  | 23   | MAKE    | FTL  | MODEL | PT126          | MILES | 363588 | INSVC | 1/1/00  | ACCT  | CHG    |

JOB#13 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# **BWFD2025AK28T**

CONDITION CHECK AND ADVISE HEAD GASKET IS LEAKING  
CAUSE LEAKING

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CORRECTION Techlane :  
ORIGINAL COMPLAINT: CHECK AND ADVISE HEAD GASKET IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - CYLINDER HEAD, ENGINE / 045-007-007  
CAUSE: LEAKING  
PFP: DDE A4720162820  
CORRECTION: REPLACE  
WARRANTY STATUS: DTNA COVERAGE AVAILABLE  
PARTS DISPOSITION: RETURN (RETURN ALL PARTS)

NOTES/DIAGNOSTIC TIMES:

- LOCATED UNIT IN THE PARKING LOT. DROVE THE UNIT INTO THE WASH BAY AND CHOCKED THE WHEELS. STEAM CLEANED THE UNIT. LET THE UNIT DRY. APPLIED MAGNAFLUX AROUND THE CYLINDER HEAD. DROVE UNIT OUT OF THE SHOP AND PUT THROUGH A 30 MINUTE REGEN. STOPPED THE REGEN AND THEN DROVE THE UNIT INTO THE SHOP. INSPECTED THE CYLINDER HEAD. CONFIRMED OIL LEAKING FROM THE HEAD. PUT IN A PARTS REQUEST FOR ALL NEEDED PARTS. JS

NOTES/REPAIR TIMES:

- LOCATED THE UNIT IN THE PARKING LOT. DROVE UNIT INTO THE SHOP AND CHOCKED THE WHEELS. OPENED THE HOOD. RECIEVED NEW PARTS FROM THE PARTS DEPT. DRAINED OIL AND COOLANT FROM THE UNIT. REMOVED THE AIR BOX CLEANER AND BRACKETS. REMOVED THE TRIANGLE BRACEKT. REMOVED THE RESONATOR BOX. REMOVED THE ROCKER COVER. REMOVED THE INJECTOR HARNESS. REMOVED THE EXHAUST ROCKER SHAFT. REMOVED THE INTAKE ROCKER SHAFT. REMOVED ALL INJECTOR FEED LINES. REMOVED ALL OTHER CONNECTIONS TO THE CAM FRAME. REMOVED THE CAM FRAME FROM THE UNIT. REMOVED EGR VALVE. REMOVED FUEL LINES. REMOVED THE TURBOCHARGER MOUNTING HARDWARE. REMOVED ALL OTHER CONNECTIONS TO THE CYLINDER HEAD. REMOVED THE CYLINDER HEAD FROM THE UNIT. DISCARDED THE OLD HEAD GASKET. CLEANED THE TOP OF THE BLOCK AND THE BOTTOM OF THE CYLINDER HEAD. REINSTALLED THE CYLINDER HEAD USING A NEW GASKET TORQUEING ALL BOLTS TO SPEC. REASSEMBLED THE REST OF THE UNIT IN REVERSE ORDER TORQUEING ALL NUTS AND BOLTS TO SPEC. FILLED THE UNIT WITH COOLANT. REMOVED THE DIP STICK TUBE FROM THE OIL PAN. REMOVED THE OIL PAN FROM THE UNIT AND DISCARDED THE OLD GASKET. INSTALLED NEW GASKET ONTO THE OIL PAN THEN REINSTALLED THE OIL PAN TORQUEING ALL BOLTS TO SPEC. TORQUED THE OIL DRAIN PLUG TO SPEC. RECONNECTED THE DIP STICK TUBE. FILLED THE UNIT WITH OIL. HOOKED UP FUEL PRIMER TO THE UNIT AND PRIMED THE FUEL SYSTEM. STARTED AND RAN THE UNIT FOR A FEW MINUTES. CHECKED FOR ANY LEAKS. NO LEAKS FOUND AT THIS TIME. STEAM CLEANED THE UNIT. PARKED UNIT IN THE PARKING LOT. JS

TECHLIT PROCEDURES: N/A

| QTY | ITEM                 | DESCRIPTION                    | TECHNICIAN    |
|-----|----------------------|--------------------------------|---------------|
|     | 00                   | GENERAL REPAIR                 | TECH NO. 6337 |
| 1   | 203F/DDE A4720162820 | GASKET, CYLINDER HEAD          |               |
| 1   | 203F/DDE A4720160121 | SEAL, ROCKER COVER             |               |
| 1   | 203F/DDE A4720160880 | MOUNTING SEAL, CAMSHAFT HOUSIN |               |

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|    |                        |                                |
|----|------------------------|--------------------------------|
| 1  | 203F/DDE A4730140122   | SEAL, OIL PAN MOUNTING         |
| 1  | 203F/DDE N007603027100 | SEAL RING, M27, OIL PAN        |
| 6  | 203F/DDE A4720780480   | SEAL, FUEL INJECTOR LINE, PASS |
| 1  | 203F/DDE A4720781210   | KIT - HIGH PRESSURE FUEL LINE  |
| 1  | 203F/DDE A0039957802   | CLAMP, EXHAUST, ML             |
| 1  | 203F/DDE A0039950302   | CLAMP, EXHAUST, ML             |
| 2  | 203F/DDE A0029906714   | MOUNTING STUD, TURBOCHARGER    |
| 2  | 203F/DDE A0029905054   | MOUNTING NUT, TURBOCHARGER     |
| 1  | 203F/DDE A4700960180   | MOUNTING GASKET, TURBOCHARGER  |
| 8  | 203F/DDE A0019909200   | SCREW, HEAT SHIELD             |
| 6  | 203X/SIL 5089          | BRAKLEEN                       |
| 1  | 203F/DDE A4721506233   | WIRING HARNESS, FUEL INJECTOR, |
| 1  | 203F/DDE A4721506333   | WIRING HARNESS, FUEL INJECTOR, |
| 1  | 203D/LOC 37418         | Threadlocker 242® - Medium Str |
| 1  | 203D/LOC 37464         | RTV 5699™ Grey High Performanc |
| 1  | 203X/SEL-58202         | TOOLBOX® Z400 WHITE RAGS- 200C |
| 1  | 203F/DDE A4700960180   | MOUNTING GASKET, TURBOCHARGER  |
| 1  | 203F/DDE A4711800209   | KIT, OIL FILTER WITH SEALS     |
| 5  | 203F/DDE A4729980290   | PLUG, CAMSHAFT HOUSING, 40 MM  |
| 36 | 203O/MBL 105816        | OIL M-DEL 1300 SUP 15W-40 CK-4 |
| 1  | 203D/OWI 23519398      | PWRCOL PLS ELC OAT 50/50 55GAL |
| 5  | 203O/MBL 105816        | OIL M-DEL 1300 SUP 15W-40 CK-4 |
| 0  | 203D/OWI 23519398      | PWRCOL PLS ELC OAT 50/50 55GAL |
|    | VMRS                   | 045-007-007-18-03-00-00        |

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BY: \_\_\_\_\_

SIGNATURE X \_\_\_\_\_