



FAMILY OWNED SINCE 1958



TRUCK COUNTRY -
MILWAUKEE
2222 W RYAN ROAD
OAK CREEK, WI 53154

INVOICE NO.	R203181134:04
INVOICE DATE	01/29/2025
P.O. NUMBER	
VIN	3AKJHHDR3PSNM3949
UNIT	743

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION
WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:
ZIGI FREIGHT DBA ROYAL3 INC
6850 W 63RD STREET
CHICAGO, IL 60638

Bill To:
WARRANTY FREIGHTLINER
DUBUQUE, IA 52001

WORK PHONE: (630)485-7370

HM PHONE: (872)401-1241

CUST#	&SWF	ADVISOR	6146	ENG	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#2 RECALL SWF CHECK FOR RECALL STICKER AND PERFORM RECALL PER ENCLOSED INSTRUCTION SHE

CLAIM NUMBER# **BWFD2025AJ24T**

CONDITION CHECK FOR RECALL STICKER AND PERFORM RECALL PER ENCLOSED INSTRUCTION SHEET, INSTALL
COMPLETION STICKER ** FL958 H - BRAKE MODULATOR VALVES

CAUSE A1-CAMPAIGN

CORRECTION Techlane :
ORIGINAL COMPLAINT: CHECK FOR RECALL STICKER AND PERFORM RECALL PER ENCLOSED
INSTRUCTION SHEET, INSTALL COMPLETION STICKER ** FL958 H - BRAKE MODULATOR VALVES

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: CAMPAIGN / F99-999-005
CAUSE: A1-CAMPAIGN
PFP: 25-FL958-000
WARRANTY STATUS: DTNA COVERAGE AVAILABLE

NOTES/DIAGNOSTIC TIMES:

NOTES/REPAIR TIMES:
- PERFORM MBSP V1.85 PROGRAMMING AS NEEDED. UNIT NOW NEEDS AN EOL ROAD TEST TO BE
COMPLETED. ADVISED FORMAN. COMPLETE TECHLANE WHEN DONE. MW

TECHLIT PROCEDURES: N/A

QTY	ITEM	DESCRIPTION	TECHNICIAN
00		GENERAL REPAIR	TECH NO. 5505
	VMRS	F99-999-005-A1-12-00-00	

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JOB#16 00SWFGENERAL REPAIR

CLAIM NUMBER# BWFD2025AJ25T

CONDITIONCHECK AND ADVISE DASH READS ACTIVE BRAKE UNAVAILABLE

CAUSEIMPROPER ELECTRICAL VALUE

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CORRECTION Techlane :
ORIGINAL COMPLAINT: CHECK AND ADVISE DASH READS ACTIVE BRAKE UNAVAILABLE

MODIFIED COMPLAINT: N/A

FAULT CODES:
VRDU02T 523013/31 - Seat Occupation not ok
STATUS: UNVERIFIED

PRIMARY FAILED COMPONENT: CUSHION ASSEMBLY - COMPLETE / 002-027-253
POSITION: Left
CAUSE: IMPROPER ELECTRICAL VALUE
PFP: ISR 017802 02
CORRECTION: REPLACE
WARRANTY STATUS: DTNA COVERAGE AVAILABLE
PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:
- FOLLOWED T/S STEPS LEADS TO REPLACING SEAT SENSOR.*****2HOURS***** MW

NOTES/REPAIR TIMES:
756-6215A CUSHION, ASSY, SEAT, R/R SA
- PULLED UNIT INTO SHOP R&R DRIVER SEAT SENSOR. PARKED UNIT BACK IN
LOT.*****1HOUR22MINUTES***** SA

TECHLIT PROCEDURES:
SPN 523013/FMI 31 — VRDU02T
STATUS: SUBMITTED
1 Turn the key to ON. - MW
2 Connect DiagnosticLink. Verify the video radar decision unit (VRDU) and Single System and Actuation Module (SSAM) are connected on rollcall. - MW
3 Check the fault code status. Is fault SPN 523013/FMI 31 active, or does it have more than 10 counts? - MW
3a YES Go to step 4. - MW
4 Compare the central gateway (CGW) parameter global variant coding (GVC) data GVC Adaptive Cruise Control Function to Factory settings. Is the parameter set correctly? - MW
4a YES Go to step 5. - MW
5 Compare the SSAM parameter SFS Seat Occupancy Sensor to Factory settings. Is the parameter set correctly? - MW
5a YES Go to step 6. - MW
6 Check the driver Seat Occupancy Sensor (SOS), and wiring. Is there a sensor present, and is it properly connected? - MW
6a YES Go to step 7. - MW
7 In DiagnosticLink, open the Detroit Assurance panel under the Instrumentation section. In the right-top drivers activates box, locate the VRDU Seat Occupation Detection (SOD) status, and sensor-feedback pin voltage to the SSAM. The VRDU SOD status should change from unoccupied to occupied, when weight is added to the seat. - MW
8 Sit in the seat, and wait 10 seconds. Does the status change from unoccupied to occupied? - MW
8b NO Go to step 9. - MW

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9 With the seat empty, the sensor-feedback voltage is typically between 4.6 and 4.7 volts. Is the SOD voltage reading correctly? - MW
9b NO Go to step 11. - MW
10 When weight is added to the seat, the voltage should go down (2.42 volts, typically.) Sit in the seat, and monitor the sensor-feedback voltage. Does the voltage go down appropriately when weight is added? - MW
10b NO Replace the SOS. For instructions on replacing the SOS, see the appropriate procedure: - MW

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 5505
	00	GENERAL REPAIR	TECH NO. 6622
1	203F/ISR 017802 02	CUSHION-SEAT,W/O COV, W/SENSOR	
1	203F/ISR 944881	COVER-SEAT,BRWN C/C,ELITE	
	VMRS	002-027-253-08-03-B1-00	

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BY:_____

SIGNATURE X _____