

FREIGHTLINER

TRUCK COUNTRY -MILWAUKEE 2222 W RYAN ROAD OAK CREEK, WI 53154

INVOIC	E NO.	R203181134:01
INVOIC	E DATE	01/24/2025
P.O. NI	JMBER	
VIN	3AKJHH	IDR3PSNM3949
UNIT	743	

## Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:

ZIGI FREIGHT DBA ROYAL3 INC 6850 W 63RD STREET CHICAGO, IL 60638

Bill To:

WARRANTY DETROIT

1171

DUBUQUE, IA 52001

WORK PHONE: (630)485-7370 HM PHONE: (872)401-1241

CUST#	&SWD	ADVISOR	6146	ENG	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#3 EA SWD (EA) DIAGNOSE AND ADVISE FOR

CLAIM NUMBER# BWFD2025AG71T

CONDITION (EA) DIAGNOSE AND ADVISE CUSTOMER STATES UNIT HAS COOLANT LEAK WHICH LOOKS LIKE ITS

COMING FROM EGR

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: (EA) DIAGNOSE AND ADVISE CUSTOMER STATES UNIT HAS COOLANT LEAK

WHICH LOOKS LIKE ITS COMING FROM EGR

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - COOLER, EGR / 043-001-079

CAUSE: LEAKING
PFP: DDE A4721400380
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

ATTACHMENTS:

ATTACHMENT COUNT: 1

### NOTES/DIAGNOSTIC TIMES:

- PULL IN, PRESSURE TEST COOLING SYSTEM AND FOUND ONE LEAK AT REAR OF EGR COOLER MOUNTING SEAL. TOOK PIC AND ATTACHED. SENT PARTS REQUEST. MW

101-018DE EGR COOLER EXTERNAL LEAK DIAGNOSTICS - DIFFICULT SH

NOTES/REPAIR TIMES:

101-6188G EGR COOLER, R/R, WITH STEAM CLEAN SH

101-6941E DETROIT REPAIR VALIDATION SH

QTY ITEM	DESCRIPTION	TECHNICIAN
EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 963

INVOI	CE NO.	R203181134:01
INVOI	CE DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

GENERAL REPAIR **TECH NO. 2258** MOUNTINGSEAL, EGRCOOLER, FRONT 1 203F/DDE A4721400480 203F/DDE A4721400380 MOUNTING SEAL, EGR COOLER, REA 203F/DDE A4721422880 SEAL, EGR COOLER OUTLET ELBOW CLAMP, EXHAUST, ML 203F/DDE A0039950302 CLAMP, EXHAUST, ML 203F/DDE A0039957802 SEALING RING, M14 2 203F/DDE N00000001069 043-001-079-18-03-00-00 **VMRS** 

INVOI	CE NO.	R203181134:01
INVOI	CE DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#4 00 SWD GENERAL REPAIR

CLAIM NUMBER# BWFD2025AG72T

CONDITION CHECK AND ADVISE CUSTOMER STATES INJECTOR SEALS ARE LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE CUSTOMER STATES INJECTOR SEALS ARE LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SEAL - ADAPTER, FUEL INJECTOR LINES / 044-003-147

CAUSE: LEAKING PFP: DDE A4720780180

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

ATTACHMENTS:

ATTACHMENT COUNT: 2

#### NOTES/DIAGNOSTIC TIMES:

- FOUND OIL ALL ON LEFT SIDE ENGINE. STEAM CLEAN ALL OIL OFF. BLOW DRY. SPRAY UP WITH MAGNA FLUX SPOT CHECK AND TOOK OUTSIDE, PUT IN REGEN, AFTER IT COMPLETED, PULL IN, INSPECT AND FOUND THREE OF THE FUEL INJECTOR LINE PASS THROUGH SEALS ARE LEAKING. SENT PARTS REQUEST. ATTACHED PICS. MW

101-010EE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - DIFFICULT SH

939-6225D COMPUTER HOOKUP USED IN VEHICLE DIAGNOSTICS SH

## NOTES/REPAIR TIMES:

102-6222A LINE OR LINE SEAL, HIGH PRESSURE FUEL INJECTOR, ONE, R/R WITH STEAM CLEAN AND REPAIR VALIDATION SH

SH

SH

REPAIR VALIDATION SH 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL

102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH 102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL SH

102-7100C LINE OR LINE SEAL, FUEL INJECTOR, EACH ADDITIONAL

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 963
	00	GENERAL REPAIR	TECH NO. 2258
6	203F/DDE A4720780480	SEAL, FUEL INJECTOR LINE, PASS	
	VMRS	044-003-147-18-03-00-00	

INVOIC	E NO.	R203181134:01
INVOIC	E DATE	01/24/2025
P.O. NU	JMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#6 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG74T

CONDITION CHECK AND ADVISE FRONT COVER IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FRONT COVER IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - FRONT COVER, LOWER / 045-001-020

CAUSE: LEAKING
PFP: DDE A4720110280
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

## NOTES/DIAGNOSTIC TIMES:

101-010EE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - DIFFICULT GH 939-6225D COMPUTER HOOKUP USED IN VEHICLE DIAGNOSTICS GH

- PULLED UNIT INTO THE SHOP, INSPECTED FOR OIL LEAKS PER CUSTOMER COMPLAINT, STEAMED THE EMGINE, PULLED THE UNIT OUTSIDE THE SHOP, CONNECTED TO DL8, PLACED THE UNIT THROUGH A PARKED REGEN, STOPPED THE REGEN AFTER THIRTY MIN, APPLIED TH EMAGNAFLUX SPRAY, ALLOWED THE SPRAY TO DRY, CONFIRMED THERE ARE OIL LEAKS PRESENT AT THE FRONT COVER AND NUMEROUS OTHER LOCATIONS, UPDATED THE FOREMAN OF MY FINDINGS, REQUESTED PARTS NEEDED FOR THE REPAIRS, GH

## NOTES/REPAIR TIMES:

101-6322E FRONT ENGINE COVER, LOWER, R/R WITH STEAM CLEAN AND REPAIR VALIDATION

TECHLIT PROCEDURES: N/A

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2994
	00	GENERAL REPAIR	TECH NO. 2258
1	203D/LOC 37464	RTV 5699™ Grey High Performanc	
1	203F/DDE A4700111007	CRANKCASE COVER FRT	
1	203F/DDE A4720110380	MOUNTING GASKET, FRONT ENGINE	
1	203F/DDE A0169970646	OIL SEAL, CRANKSHAFT, FRONT	
1	203F/DDE A4730140122	SEAL, OIL PAN MOUNTING	
	VMRS	045-001-020-18-03-00-00	

SH

INVOIC	CE NO.	R203181134:01
INVOI	E DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#7 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG76T

CONDITION CHECK AND ADVISE BLOCK FITTING IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE BLOCK FITTING IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: FITTING - BREATHER / 045-014-017

CAUSE: LEAKING PFP: DDE A0049971371 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - breather fitting leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

101-6855E FITTING, CRANKCASE BREATHER PIPE, R/R WITH STEAM CLEAN AND REPAIR VALIDATION SH

QTY ITEM	DESCRIPTION	TECHNICIAN
00	GENERAL REPAIR	TECH NO. 2258
1 203F/DDE A0079979271	SCREW-IN FITTING	
VMRS	045-014-017-18-03-00-00	

INVOIC	CE NO.	R203181134:01
INVOI	E DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#8 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG77T

CONDITION CHECK AND ADVISE OIL BREATHER IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE OIL BREATHER IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: GASKET - BREATHER ASSEMBLY, CRANKCASE VENTILATION /

045-014-008 CAUSE: LEAKING PFP: DDE A4720180780 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - breather is leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

101-6851E CRANKCASE BREATHER ASSEMBLY, R/R WITH STEAM CLEAN SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4720180780	GASKET, CRANKCASE BREATHER	
	VMRS	045-014-008-18-03-00-00	

INVOIC	E NO.	R203181134:01
INVOIC	E DATE	01/24/2025
P.O. NI	JMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#9 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG78T

CONDITION CHECK AND ADVISE TURBO DRAIN PIPE IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE TURBO DRAIN PIPE IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: O-RING - OIL DRAIN TUBE, TURBOCHARGER / 043-004-173

CAUSE: LEAKING
PFP: DDE A0309974645
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- turbo drain at the block is leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

11A-6506E OIL RETURN LINE AND FITTINGS, TURBOCHARGER, R/R, WITH STEAM CLEAN AND REPAIR

VALIDATION SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4701870480	GASKET - TURBOCHARGER OIL DRAI	
1	203F/DDE A0309974645	O-RING, TURBOCHARGER OIL RETUR	
	VMRS	013-009-027-18-03-00-00	

INVOIC	E NO.	R203181134:01
INVOIC	E DATE	01/24/2025
P.O. NI	JMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

SH

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#10 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG79T

CONDITION CHECK AND ADVISE INJECTOR HARNESS IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE INJECTOR HARNESS IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: WIRING HARNESS - ELECTRONIC INJECTORS / 044-014-002

CAUSE: LEAKING PFP: DDE A4721506233 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- front and rear injector harness leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

286-6105E HARNESS, FUEL INJECTOR WIRING, ONE OR BOTH, R/R WITH STEAM CLEAN

101-6941E DETROIT REPAIR VALIDATION SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4720160121	SEAL, ROCKER COVER	
1	203F/DDE A4721506333	WIRING HARNESS, FUEL INJECTOR,	
1	203F/DDE A4721506233	WIRING HARNESS, FUEL INJECTOR,	
	VMRS	044-014-002-18-03-00-00	

INVOI	CE NO.	R203181134:01
INVOI	CE DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#11 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG80T

CONDITION CHECK AND ADVISE CAM SENSOR IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE CAM SENSOR IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SENSOR - CAMSHAFT POSITION / 045-021-037

CAUSE: LEAKING PFP: DDE A0071535928 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- cam sensor SH

- cam sensor leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

283-6180A SENSOR, CAMSHAFT POSITION, R/R SH

101-6941E DETROIT REPAIR VALIDATION SH 939-6041A STEAM CLEAN, SPOT OF FAILURE SH

TECHLIT PROCEDURES: N/A

QTY ITEM	DESCRIPTION	TECHNICIAN
00	GENERAL REPAIR	TECH NO. 2258

203F/DDE A0071535928 SENSOR, CAMSHAFT POSITION

VMRS 045-021-037-18-03-00-00

INVOIC	CE NO.	R203181134:01
INVOI	E DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

SH

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#12 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG81T

CONDITION CHECK AND ADVISE AIR COMPRESSOR IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE AIR COMPRESSOR IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: O-RING - AIR COMPRESSOR / 013-009-027

CAUSE: LEAKING
PFP: DDE A0309976645
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - air compressor leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

107-6929F SEALS, AIR COMPRESSOR, R/R WITH STEAM CLEAN AND REPAIR VALIDATION

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE A4722004751	LINE, COOLANT RETURN, ONE CYL	
1	203F/DDE A4722004651	LINE, COOLANT SUPPLY, ONE CYL	
1	203F/DDE A0309976645	OIL SUPPLY O-RING, AIR COMPRES	
1	203F/DDE A0239977145	O-RING, TOROIDAL SEALING, GEN	
1	203F/23-14393-000	UNION-PTC,.25 NT TO .25 NT	
1	203F/F4HZ 3K506 C	MOUNTING GASKET-POWER STEERING	
1	203D/OWI 23519396	COOLANT DDC PWRCOL ELC OAT 50/	
	VMRS	013-009-027-18-03-00-00	

INVOI	CE NO.	R203181134:01
INVOI	CE DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#13 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG82T

CONDITION CHECK AND ADVISE OIL PRESSURE SENSOR IS LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE OIL PRESSURE SENSOR IS LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: SENSOR - ENGINE OIL PRESSURE / 045-021-029

CAUSE: LEAKING
PFP: DDE A0111539228
CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES: - oil psi sensor leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

283-6190E SENSOR, OIL PRESSURE, R/R WITH STEAM CLEAN SH

101-6941E DETROIT REPAIR VALIDATION SH

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
1	203F/DDE N00000001070	SEALING RING, M16	
1	203F/DDE A0111539228	SENSOR, OIL PRESSURE	
	VMRS	045-021-029-18-03-00-00	

INVOIC	E NO.	R203181134:01
INVOIC	E DATE	01/24/2025
P.O. N	UMBER	
VIN	3AKJHH	DR3PSNM3949
UNIT	743	

SH

CUST#	&SWD	ADVISOR	6146	ENGINE	472912S0929508	COLOR	GRN	SCHED	1/21/25	UNTID	734885
YEAR	23	MAKE	FTL	MODEL	PT126	MILES	378451	INSVC	1/1/00	ACCT	CHG

JOB#14 TCIUS SWD COURTESY INSPECTION ADDED ITEM

CLAIM NUMBER# BWFD2025AG84T

CONDITION CHECK AND ADVISE FRONT CAM CAPS ARE LEAKING

CAUSE LEAKING CORRECTION Techlane:

ORIGINAL COMPLAINT: CHECK AND ADVISE FRONT CAM CAPS ARE LEAKING

MODIFIED COMPLAINT: N/A

FAULT CODES: N/A

PRIMARY FAILED COMPONENT: PLUG - OIL GALLEY, CAMSHAFT / 045-008-004

POSITION: Front CAUSE: LEAKING PFP: DDE A4729980290 CORRECTION: REPLACE

WARRANTY STATUS: DTNA COVERAGE AVAILABLE

PARTS DISPOSITION: SCRAP

NOTES/DIAGNOSTIC TIMES:

- front cam frame galley plugs are leaking SH

101-010AE DETROIT ENGINE EXTERNAL OIL LEAK DIAGNOSTICS - EASY SH

NOTES/REPAIR TIMES:

101-6712A PLUG, CAMSHAFT HOUSING, FRONT, R/R, WITH STEAM CLEAN AND REPAIR VALIDATION

TECHLIT PROCEDURES: N/A

QTY	ITEM	DESCRIPTION	TECHNICIAN
	00	GENERAL REPAIR	TECH NO. 2258
2	203F/DDE A4729980290	PLUG, CAMSHAFT HOUSING, 40 MM	
	VMRS	045-008-004-18-03-01-00	

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SIGNATURE X
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