



FAMILY OWNED SINCE 1958



TRUCK COUNTRY -  
MILWAUKEE  
2222 W RYAN ROAD  
OAK CREEK, WI 53154

INVOICE NO.	R203164686
INVOICE DATE	
P.O. NUMBER	
VIN	3AKJHHFG6NSNM3999
UNIT	734

Warranty Customer Copy

THE REPAIRS LISTED BELOW ARE BEING SUBMITTED FOR WARRANTY CONSIDERATION  
WITH NO CURRENT CHARGES DUE FROM THE VEHICLE OWNER FOR THESE REPAIRS.

Owner:  
ZIGI FREIGHT DBA ROYAL3 INC  
6850 W 63RD STREET  
CHICAGO, IL 60638

Bill To:  
WARRANTY FREIGHTLINER  
DUBUQUE, IA 52001

WORK PHONE: (630)485-7370

HM PHONE: (872)401-1241

CUST#	&SWF	ADVISOR	6146	ENG	80387502	COLOR	BLK	SCHED	9/22/23	UNTID	734870
YEAR	22	MAKE	FTL	MODEL	PT126	MILES	159994	INSVC	1/1/00	ACCT	CHG

JOB#1 EA SWF (EA) DIAGNOSE AND ADVISE FOR

CONDITION (EA) DIAGNOSE AND ADVISE CUSTOMER STATES WHEN UNIT IS TURNED ON THE DEF GAUGE WILL READ HALF WHEN ACTUALLY FULL. MESSAGE ON DASH READS DEF TANK LEVEL CIRCUIT FAILED HIGH

CAUSE OWL=SCRAP DEF HEADER

CORRECTION LOCATED UNIT ON THE LOT. BROUGHT INTO THE SHOP. CONNECTED TO INSITE AND FOUND FAULT 1669 AFTERTREATMENT 1 DIESEL EXHAUST FLUID TANK LEVEL CIRCUIT VOLTAGE ABOVE NORMAL OR SHORTED TO HIGH SOURCE. OPENED GUIDANZ. NO CASE OPENED FOR THIS UNIT. RO IS STAMPED POSSIBLE WARRANTY. WENT IN BY FOREMAN. FOREMAN OPENED GUIDANZ. STARTED TROUBLESHOOTING FAULT. TSB THAT IS AVAILABLE DOES NOT APPLY TO THIS UNIT AS IT IS NOT A PACCAR. LEVEL SENSOR IS A MULTIPLEXED SENSOR SO TROUBLESHOOTING STATES TO REPLACE LEVEL SENSOR. LOOKED UP PARTS AND IT IS THE WHOLE HEADER ASSEMBLY. WE HAVE IT. INFORMED FOREMAN. END OF SHIFT. TOLD TO LEAVE UNIT IN THE SHOP. DISCONNECTED COMPUTER AND PUT AWAY. NEED TO REPLACE THE DEF HEADER. \*\*\*\*1.5\*\*\*\*RECEIVED PARTS FROM THE PARTS DEPT. REMOVED THE D/S STEPS. REMOVED THE D/S SIDE SKIRT. REMOVED THE FRON HOLD DOWN STRAP FOR THE DEF TANK. OPENED THE HOOD AND DRAINED ALL THE COOLANT OUT OF THE UNIT. \*\*\*\*1.0\*\*\*\* NEXT DRAINED ALL THE DEF OUT OF THE DEF TANK. DISCONNECTED THE ELECTRICAL CONNECTOR FOR THE DEF HEADER. REMOVED THE TWO COOLANT LINES THE REMOVED THE TWO DEF LINES FROM THE DEF HEADER. REMOVED THE TWO HOSES ON THE SIDE OF THE DEF TANK. REMOVED THE TWO FITTINGS FROM THE SIDE OF THE DEF TANK. REMOVED THE DEF TANK FROM THE UNIT. REMOVED THE DEF HEADER FROM THE UNIT. \*\*\*\*5.0\*\*\*\*REASSEMBLED UNIT IN REVERSE ORDER TORQUEING ALL NUTS AND BOLTS TO SPEC. HOOKED UP TO INSITE TO CHECK FOR ANY FAULT CODES. CURRENTLY THERE ASRE NO ACTIVE FAULT CODES AND THE DASH IS READING THE DEF THE WAY IT SHOULD. CLOSED THE HOOD AND REMOVED THE WHEEL CHOCKS AND DROVE THE UNIT OUT OF THE SHOP AND PARKED IT IN THE PARKING LOT. \*\*\*\*1.0\*\*\*\*

QTY	ITEM	DESCRIPTION	TECHNICIAN
	EXP	(EA) DIAGNOSE AND ADVISE FOR	TECH NO. 4864
	00	GENERAL REPAIR	TECH NO. 6337
1	203F/04-31353-005	HEADER-SSI,CONC,SAE FLG,CMNS	
3	203D/OWI 23519396	CLNT, LIFE PRE-MIX 50/50, GAL	

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BY: \_\_\_\_\_

SIGNATURE X \_\_\_\_\_