Royal 3inc.

Bill to: LOGISTICS IN VISION ENTERPRISES INC 6961 VINE ST UNIT 202, INDIANHEAD PK, IL, 60525 Invoice Date: 01/12/2024 Invoice #: LIV48354 Terms: NET 30 Due Date: 02/12/2024

Date	Customer Ref #	Origin - Destination	Quantity	Rate	Amount
01/11/2024		1658 Cold Springs Road, Saukville, WI, USA - 2180 Halstead Avenue, Lakewood, OH, USA			
			1	\$1,200.00	\$1,200.00

TOTAL	
\$1,200.00	

PLEASE NOTE

The right to payment under this invoice has been assigned to Compass payment Solutions LLC (CFS) and all payments hereunder are to be directed to the assignee at the address noted below. Remittances to other than CFS do not constitute payment of this invoice. CFS must be given notification of any claims, agreements or merchandise returns which would affect the payment of all or part of this Invoice on the due date. COMPASS FUNDING SOLUTIONS LLC P.O.BOX 205154 DALLAS, TX 75320-5154 Tel: 844-899-8092

Shipment #	LIV48354				Rate Confirmation Thursday, January 11, 2024 2:12 PM (Central Standard Tim					
COGISTICS IN VISION ENTERPRISES INC S961 Vine St Unit 202 NDIAN HEAD PARK, IL 60525				F R O M C A R R III R	EF Dave Blazevsk (630) 755-5414 dave@liventer ZIGI FREIGHT PH	ROM i 4 (p) prisesinc.com TO INC IONE	DATE TIME 01/11/2024			
MC #	DOT #	TRUCK #	TRAILER #		DRIVER	DRIVER			J REF	
944686	2828543		W94929	Ferna		(571) 361		R5446458 WEIGHT	MILES	
Van 53 FT	SIZE & TYP		Steel wire	DESCRI coils	PTION	0 PIECES	40,	000.00 LB	MILES 455.00	
Carrier ETA:	Thursda	ay, January 11, 20	024 5:00 PM							
NOT ACCEP ⁻ SHOWING UI	TING TRACKIN	per, the driver has IG - \$250 RATE E QUIPMENT AT TH DUCTION	DEDUCTION		•	E EQUIPMENT	/DUNNAC	GE AT THE		
BOLs/PODs mmediately o pusiness days adings will be result in non-p	: Please send th or within 24 hour is a \$200 reduct e rejected and re payment.	he signed legible rs of the delivery o ion will apply; and eductions will app	date and time d if not sent w oly if applicabl	e, at the /ithin 10 le. Note	latest. If the BOL business days, \$ that BOLs/PODs	s/PODs are not 500 reduction w not sent for a p	being ser /ill apply. rolonged	nt within 3 Illegible bill time may		
Rate confirm ate confirmat No double b /isions appro /isions permi	nation must be s ion signed, the rokering unless val, carrier is su	cs In Vision's load signed and sent b driver/carrier is su given the okay b ubject to non-payr reight is damaged reight.	back prior to d ubject to non- y Logistics In ment. If the ca	lispatchi -paymer Vision. arrier/dri	ng the driver. If th nt. If double brokerir iver proceeds to o	ne driver/carrier ng takes place w double broker w	does not vithout Log ithout Log	send back t gistics In jistics In		
- If load cance - Logistics In V - If the load ge	els, TONU fee fo Vision Enterpris	or Solo drivers : \$ ses Inc will pay \$1 ithin 30 minutes o	50.00 layove	r for a S	olo driver.		ision is n	ot obligated	to	

- If Logistics In Vision books the carrier on a team or expedited shipment that states "team" and the carrier sends in a Solo driver, the carrier is held liable for all damages and is subject to \$1,000.00 reduction.

- Driver/ Carrier is not permitted to cut the seal without Logistics In Vision approval. If cut without Logistics in Visions permission, carrier is subject to non-payment.

Driver/Carrier is liable and will take on all damages/charges for refrigerated shipments if damages are marked on the bill of lading (BOL).

- If the load has specific pickup or delivery appointments, driver/carrier cannot pickup/ deliver early, unless permitted by Logistics In Vision. If driver/carrier tries to pickup/deliver earlier than their appointment, driver/carrier is subject to a \$500 reduction.

- Driver / Carrier must notify Logistics In Vision on any delays and breakdowns. Failure to do so, will result in non-payment or rate reductions of \$100 per hour late.

- The carrier contracted loading a drive away, power only, trailer leased trailer load is fully responsible for the trailer, any trailer damages and loss trailer. The carrier will be liable and assume all charges. If the driver/carrier does not deliver the rented trailer within 10 days. Carrier is subject to non-payment. For every day after 10 days of rental use. Logistics In Vision has the right to invoice the carrier/driver \$150 per day for every day after 10 days the trailer is not delivered to the trailers final destination

- If driver / carrier delivers past agreed upon times from Logistics In Vision Enterprises Inc, carrier/driver is subject to \$100 per hour reduction after the agreed upon times. If driver/carrier delivers past delivery date, the carrier/driver will be reduced \$250/ day late.

- If driver / carrier picks up or delivers to the address not on Logistics In Visions rate confirmation. Carrier is subject to nonpayment.

- Driver / Carrier MUST send in proper bill of lading provided by shipper/receiver in order to be compensated (together with this Rate Confirmation and an invoice reflecting it). Failure to do so in timely manner will result in nonpayment

- The carrier/driver must call in and give piece count, weight, dimensions. Logistics In Vision Enterprises Inc will not be responsible for extra payment to the carrier / driver if extra cargo is added and not notified with proper documentation. Carrier / Driver rate will be deducted the amount of recovery costs.

- Driver must obtain signed in/out times from shipper or consignee in order to be approved detention. The carrier/driver must contact dispatch after two hours of waiting at shipper/receiver in order to receive detention. Driver must get IN/OUT times and signed BOL for detention. Detention is two hours fee and \$30.00/hour after.

- If carrier partials out any loads without permission to do so, carrier is subject to nonpayment.

- Company shall have no obligation to pay any invoice if unfit business practices are being detected

- Payment: Payment terms are NET 60 from the date of full and relevant paperwork received (invoice + Rate Con + BOL/POD) unless other arrangements are made in writing prior accepting the load. Please send the full and relevant paperwork to the following email address: billing@liventerprises.com

- Company shall have no obligation to pay any invoice that is not presented for payment within ninety (90) days of a completed shipment.

- Contact phones - Operations: 630-394-3390; Accounting: 630-672-8555

DESCRIPTION

Steel wire coils

WEIGHT 40,000.00 LB

Pickup Location (Stop # 1)											
Phone:											
Contact:											
Appt Date/Time:	01/11/2024 15:00										
	01/11/2024 18:00										
PO #:	R5446458										
Hours:											
Pickup Conf#:	R5446458										
	Phone: Contact: Appt Date/Time: PO #: Hours:										

Must check in as ' LIV ENTERPRISES INC '

	Drop Location (Stop # 2)										
Name:	FERRY CAP - A NELSON FASTENER SYS	Phone:									
Address:	2180 HALSTEAD AVE DOCK 2	Contact:									
Address:		Appt Date/Time:	01/12/2024 05:00								
City, State Zip:	LAKEWOOD, OH 44107		01/12/2024 13:00								
		PO #:									
		Hours:									
		Delivery Conf#:									

CHAR	RGES
Freight Charge	\$1,200.00
TOTAL RATE	\$1,200.00

PLEASE EMAIL A COPY OF POD AND INVOICE TO: Billing (billing@liventerprisesinc.com)

HAZMAT

HANDLING UNITS

E-SIGNATURE AGREEMENT

"Each party agrees that the electronic signatures, whether digital or encrypted, of the parties included in this Agreement are intended to authenticate this writing and to have the same force and effect as manual signatures under the terms of the Electronic Signatures Act, 15 U.S.C. SS 7001 et. seq."

Carrier Signature

Mike ZIvanovic

STRAIGHT BILL OF LADING-SHORT FORM-THE SHIPPING ORDER

RECEIVE, subject to the classification and tariffs in effect on the date of issue of this shipping order.

The property described below, in apparent good order, except as note that in a finite direction of contents of packages un said carrier (the word carrier begin understood throughout this contract as meaning any person or corporation in possession delivery at said destination, it on its mule, otherwise to deliver to another carrier on the route to be said destination. It is multi-portion of task forus to description of the said or any of said property, that every service to be por-ted unitor. The said destination, as to each party at any interested in all or any of said property, that every service to be por-ted unitors for the said destination, as to each party at any interested in all or any of said property, that every service to be po-the Unitors Domestic Straight Bill of Lading set forth(1) in Unitors Fireight Classification in effect on the date hereof. If this as destination at the said of the said or said to the said the bit feasible wide at the said at the said at the said the said at the said the said at the s and destined as indicated he carry to its al pla said prop ver all or an d route to destination, as to destination, Domestic Straight Bill of Lading set forth(1) in or tariff if this is a motor carrier shipment. Shi forth in the classification or tariff which go harred I this is a rail or rai thereof, set forth in the classi for himself and his assigns. d to by the s

NO GOODS WILL BE ACCEPTED FOR RETURN WITHOUT OUR WRITTEN CONSENT, CLAIMS FOR LOST OR DAMAGED GOODS SHOULD BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

FROM: CHARTER STEEL

AT: Saukville, WI 53080

Shipper's No. Agent's No.

S

H

1

P

T

0

Carrier Weight:

Dispatch Quantity:

Total Dispatch Quantity

CHARTER STEEL ORDER #: 10372866 1.2 Or rail water shipment, or (2) in the applicable motor carrier shipment.

- B Ferry Cap - A Nelson Fastener
- I Systems Company

Order Notes :

Charter Steel c/o RUAN Transport

Freight Invoice To:

Des Moines, IA 50306

PO Box 9319

- LL 13300 Bramley Ave.
- Lakewood, OH-44107, US
- т 0

BOL

Ferry Cap - A Nelson Fastener Systems Company 2180 Halstead Ave Dock 2 Lakewood, OH-44107.US

TRIP No.	DELIVERY No.	BILL OF LADING No.	VERSION No.	CUST No.	SHIPPED	ITEM No.	CLASS
R5446458	2385131	11653720		1203	liv esterprises inc	104340	50
SHIP DATE (CST) Central time	CAR TRAILER ID	TRAILER TYPE	INITIALS	FREIGHT TERMS	No. OF CARRIERS	SIZE OF CARRIERS	CHARTE R PART
11-JAN-2024 21:23	W94929	Van	6	Due	30 65	644	134009

CUST PO:	517572	11 201				
CUST PART	DESCRIPTION	NON CHARTER HEAT	SHIP LOT	CHARTER HEAT	LOT No.	WT/LBS
A8640R1-	PK*8640*R*SK*FG*RHQ*11/		4835550	10859670	107-364952-00	4366
001116L	16*RNDCOIL*HRSA*HLIME*		4835550	10859670	107-364954-00	4364
	0*4400		4835538	10859670	900-005636-00	4394
			4835550	10859670	107-364961-00	4383
			4835550	10859670	107-364960-00	4369
			4835550	10859670	107-364955-00	4393
			4835538	10859670	900-005635-00	4352
			4835550	10859670	107-364956-00	4357
			4835550	10859670	107-364945-00	4375
			4835550	10859670	107-364946-00	4393

Wt by Heat 43746

0 43746 43746

Truck Driver's Signature

Subject to section 7 of conditions if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement:	If charges are to be prepaid write or stamp here "To be Prepaid"	Per (The signature here acknowledges only the amounts prepaid.)
The Consignor shall not make delivery of this shipment without payment of freight and all other lawful charges CHARTER STEEL	Received \$ To apply in prepayment of the charges on the property described here on.	Charges Advanced:
Signature of consignor	Agent of cashier	

Furnes or particulars released from metal working activities like welding, grinding, heating or similar activities can be dangerous to your health. Provide ventilation. If breathing is difficult or stops, administer artificial respiration or oxygen as required. Seek medical aid, Refer to MSDS for details.

respiration or oxygen as required. Seek medical aid, Heler to MSDS for details. Notice: Freight moving under this bill of lading is subject to the classifications and lawfully filed tariffs in effect on the date of this bill of lading. This notice supersedes and negates any claimed alleged or asserted oral written contract, promise, representation or understanding between the parties with respect to the freight, except to the extent of any written contract which establishes lawful contract carriage and is signed by authorized representatives of both parties to the contract. All carriers are property of Charter Steel. For carrier returns: 800-789-7155

Picked up by: _

TRUCKERS B/L

Received By:_

LOAD

1658 Cold Springs Road Saukville, Wisconsin 53080 (262) 268-2400 1-800-437-8789 Fax (262) 268-2570

CHARTER STEEL TEST REPORT

Melted in USA Manufactured in USA

ecturing Company, I

CHARTER

CHARTER

	Cust P.O.	517572
	Customer Part #	A8640R1-001116L
	Charter Sales Order	10372866
	Heat #	10859670
Ferry Cap - A Nelson Fastener Systems	Ship Lot #	4835538
Company	Grade	8640 R SK FG RHQ 11/16 RNDCOIL
13300 Bramley Ave	Process	HRSA
Lakewood,OH-44107	Finish Size	11/16
Kind Attn :Shelley Durham	Ship date	11-JAN-24

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed below and that it satisfies these requirements. The recording of false, fictitious and fraudulent statements or entries on this document may be punishable as a felony under federal statute.

1.4	1.20	Ser and the series	1115 C. K. M. 199	181	Test resu	Its of Heat L	ot # 108596	70			al and the second	and the second se
Lab Code: 738 CHEM %Wt	B	C .39	MN .85	P .007	S .008	SI .230	NI .42	CR .42	MO .23	CU .12	SN .007	V .003
		AL .024	N .0060	B .0001	TI .002	NB .002					X	
JOMINY(HRC)												
a state	J1	J2	J3	J4	J5	J6	J7	J8	J	,	J10	J12
	56	56	56	53	51	48	46	44	4:	3	41	38
	J14	J16	J18	J20	J24	J28	J32					
	36	34	33	31	29	28	27					
	JOM	INY SAMPLE	TYPE ENGL	LISH=C								

Test results of Rolling Lot # 1386807

prisite altribute service subsplance, whether the test regulated maintribute to perfect as not taken into sociality in the statement

REDUCTION RATIO=81:1

		Test results of Process	sing Lot #4831172, 48355	38	A contraction of the second
	# of Tests	Min Value	Max Value	Mean Value	
TENSILE (KSI)	2.0	77.9	78.7	78.3	TENSILE LAB = 0358-0
REDUCTION OF AREA (%)	2	65	67	66	RA LAB = 0358-07
ROCKWELL B (HRBW)	2	81	82	81	RB LAB = 0358-07
NUM DECARB=4		FREE FERRITE DE			TIAL DECARB (Inch)=.004
NUM SPHERO=4		SPHERODIZATION	(%)=89.4	CP SPHERO % LAB	3=0358-07
Specifications: Ma	nufactured per Cha	rter Steel Quality Manual	Rev Date 05/12/17		
Cha	arter Steel certifies	this product is indistingu	ishable from backgrou	nd radiation levels by hav	ing process radiation

Charter Steel certifies this product is indistinguishable from background radiation levels by having process radiation detectors in place to measure for the presence of radiation within our process & products. Meets customer specifications with any applicable Charter Steel exceptions for the following customer documents: Customer Document = MT-1 Revision = 03 Dated = 13-JUN-08

Additional Comments:

Melt Source:

Charter Steel

Saukville, WI, USA

This MTR supersedes all previously dated MTRs for this order

D-6-9-

Douglas Jones Division Mgr. of Quality Assurance

jonesdo@chartersteel.com

Printed Date : 01/11/2024

Scanned with CamScanner

Trip: R5446458

The following statements are applicable to the material described on the front of this Test Report: 1. The laboratory that generated the analytical or test results can be identified by the following key:

Certificate Lab Number Code Labor		Labora	tory	Address				
0358-01	7388	CSSM	Charter Steel Melting Division	1658 Cold Springs Road, Saukville, WI 53080				
0358-02	8171	CSSR	Charter Steel Rolling	1658 Cold Springs Road, Saukville, WI 53080				
0358-07	8171	CSSP	Charter Steel Processing Division	1658 Cold Springs Road, Saukville, WI 53080				
0358-03	123633	CSFP	Charter Steel Ohio Processing Division	6255 US Highway 23, Rising Sun, OH 43457				
0358-04	125544	CSCM/ CSCR	Charter Steel Cleveland	4300 E. 49th St., Cuyahoga Heights, OH 44125- 1004				
•	•		Subcontracted test performed by laboratory not in Charter Steel System					

2. When run by a Charter Steel laboratory, the following tests were performed according to the latest revisions of the specifications listed below, as noted in the Charter Steel Laboratory Quality Manual:

Test	Specifications	CSSM	CSSR	CSSP	CSFP	CSCM/ CSCR
Chemistry Analysis	ASTM E415; ASTM E1019	X				X
Macroetch	ASTM E381	X				X
Hardenability (Jominy)	ASTM A255; SAE J406; JIS G0561	X				X
Grain Size	ASTM E112	X	X	X	X	X
Tensile Test	ASTM E8; ASTM A370	C C CONTRACTOR CO	X	X	X	X
Rockwelll Hardness	ASTM E18; ASTM A370	X	X	X	X	X
Microstructure (spheroidization)	ASTM A892		X	X	X	
Inclusion Content (Methods A, E)	ASTM E45		X			X
Decarburization	ASTM E1077		X	X	X	X

Charter Steel has been accredited to perform all of the above tests by the American Association for Laboratory Accreditation (A2LA). These accreditations expire 01/31/25. All other test results associated with a Charter Steel laboratory that appear on the front of this report, if any, were performed according to documented procedures developed by Charter Steel and are not accredited by A2LA.

- 3. The test results on the front of this report are the true values measured on the samples taken from the production lot. They do not apply to any other sample. Any statement of conformity is based on simple acceptance, whether the test result is within or outside the specification/acceptance limits. Measurement uncertainty is not taken into account in the statement of conformity.
- 4. This test report cannot be reproduced or distributed except in full without the written permission of Charter Steel. The primary customer whose name and address appear on the front of this form may reproduce this test report subject to the following restrictions:
 - It may be distributed only to their customers
 - All pages must be reproduced in full
- 5. This certification is given subject to the terms and conditions of sale provided in Charter Steel's acknowledgement (designated by our Sales Order number) to the customer's purchase order. Both order numbers appear on the front page of this Report.
- 6. Where the customer has provided a specification, the results on the front of this test report conform to that specification unless otherwise noted on this test report.
- 7. Certificate type 3.1 per EN 10204 rev. 2005-01
- 8. Charter Steel melting is a continuous cast electric arc furnace
- 9. The steel for this order meets the following compliance/ regulatory standards: DFARS, REACH, RoHS, and Conflict Minerals 10. No Mercury was used in the manufacture or processing of this product.



Driver Instructions

Trip #	R5446458	Item Type	РК
Delivery #	2385131	Customer Name	Ferry Cap - A Nelson Fastener Systems Company

Shipping Instructions

Load Configuration: Eye to Rear Green Trailer Type: Van Process Trailer Type: Van Tarping Requirement: Not Required

Delivery Instructions

Appointment Required: Contact: Sunday Closed to Closed Monday 5am to 12pm Tuesday 5am to 12pm Wednesday 5am to 12pm Thursday 5am to 12pm Friday 5am to 12pm Saturday Closed to Closed Tarping Requirement: Not Required Max Trucks/Day: 3 Miscellaneous: DELIVER TO STEEL DOCK 4/5 OFF BRAMLEY AVE

Pickup Instructions

Appointment Required: Contact: Sunday Closed to Closed Monday 5am to 12pm Tuesday 5am to 12pm Wednesday 5am to 12pm Thursday 5am to 12pm Friday 5am to 12pm Saturday Closed to Closed Tarping Requirement: Not Required

Driver Instructions

Max Trucks/Day: 3 Miscellaneous: DELIVER TO STEEL DOCK 4/5 OFF BRAMLEY AVE

LOAD

1658 Cold Springs Road Saukville, Wisconsin 53080 (262) 268-2400 1-800-437-8789 Fax (262) 268-2570

CHARTER STEEL TEST REPORT

Melted in USA Manufactured in USA

CHARTER STEEL

facturing Company, Inc

Division of Tharter Manu

	0	517572
	Cust P.O.	A8640R1-001116L
	Customer Part #	10372866
	Charter Sales Order	10859670
Formy Con ANA	Heat #	
Ferry Cap - A Nelson Fastener Systems	Ship Lot #	4835538
Company	Grade	8640 R SK FG RHQ 11/16 RNDCOIL
13300 Bramley Ave	Process	HRSA
Lakewood,OH-44107	Finish Size	11/16
Kind Attn :Shelley Durham	Ship date	11-JAN-24

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed below and that it satisfies these requirements. The recording of false, fictitious and fraudulent statements or entries on this document may be punishable as a felony under federal statute.

ab Code: 7388						Test resu	Its of Heat L	ot # 108596	70				
CHEM %Wt) 19	MN .85		P 07	S .008	SI .230	NI .42	CR .42	MO .23	CU .12	SN .007	V .003
		L 24	N .0060		B 001	TI .002	NB .002						
JOMINY(HRC)													
	J1	J2	J3	10	J4	J5	J6	J7	J8		J9	J10	J12
5	56	56	56		53	51	48	46	44		43	41	38
	J14	J16	J18	1	J20	J24	J28	J32					
3	36	34	33	Pro Ja	31	29	28	27					

JOMINY SAMPLE TYPE ENGLISH=C

	And Ally	Test results of R	olling Lot # 1386807	rando antes	Contraction and the	
REDUCTION RATIO=	81:1					
		Test results of Process	sing Lot #4831172, 483553	38		
	# of Tests	Min Value	Max Value	Mean Value		
TENSILE (KSI)	2.0	77.9	78.7	78.3	TENSILE LAB = 0358-0	
REDUCTION OF AREA (%)	2	65	67	66	RA LAB = 0358-07	
ROCKWELL B (HRBW)	2	81	82	81	RB LAB = 0358-07	
NUM DECARB=4 NUM SPHERO=4		FREE FERRITE DEC SPHERODIZATION		FREE FERR & PARTIAL DECARB (Inch)=.004 CP SPHERO % LAB=0358-07		
C di M	harter Steel certifies t etectors in place to ma leets customer specifi	easure for the presence cations with any applica	ishable from backgrou of radiation within our ble Charter Steel excep	nd radiation levels by ha process & products. otions for the following c		
C du M	harter Steel certifies t etectors in place to me	his product is indistingu easure for the presence cations with any applica	ishable from backgrou of radiation within our ble Charter Steel excep	process & products.		
C di M C	harter Steel certifies t etectors in place to ma leets customer specifi	his product is indistingu easure for the presence cations with any applica	ishable from backgrou of radiation within our ble Charter Steel excep	process & products.		
C di M C	harter Steel certifies t etectors in place to ma leets customer specifi	his product is indistingu easure for the presence cations with any applica	ishable from backgrou of radiation within our ble Charter Steel excep	process & products.		
C di M C	harter Steel certifies t etectors in place to ma leets customer specifi	his product is indistingu easure for the presence cations with any applica	ishable from backgrou of radiation within our ble Charter Steel excep	process & products.		
C di M C	harter Steel certifies t etectors in place to ma leets customer specifi	his product is indistingu easure for the presence cations with any applica	ishable from backgrou of radiation within our ble Charter Steel excep Dated = 13-JUN-08	process & products. otions for the following c		

Douglas Jones Division Mgr. of Quality Assurance

jonesdo@chartersteel.com

Printed Date : 01/11/2024

Trip: R5446458

Saukville, WI, USA

M

CI

ollowing statements are applicable to the material described on the front of this Test Report: he laboratory that generated the analytical or test results can be identified by the following key:

Certificate Number	Lab Code	Labora	tory	Address
0358-01	7388	CSSM	Charter Steel Melting Division	1658 Cold Springs Road, Saukville, WI 53080
0358-02	8171		Charter Steel Rolling	1658 Cold Springs Road, Saukville, WI 53080
0358-07	8171	CSSP	Charter Steel Processing Division	1658 Cold Springs Road, Saukville, WI 53080
0358-03			Charter Steel Ohio Processing Division	6255 US Highway 23, Rising Sun, OH 43457
		the second s		4300 E. 49th St., Cuyahoga Heights, OH 44125-
0358-04	125544	CSCR	Charter Steel Cleveland	1004
•	•		Subcontracted test performed by laborate	ory not in Charter Steel System

2. When run by a Charter Steel laboratory, the following tests were performed according to the latest revisions of the specifications listed below, as noted in the Charter Steel Laboratory Quality Manual:

Test	Specifications		CSSR	CSSP	CSFP	CSCM/ CSCR	
iest	opeonications	C221	00011		1000	X	
Chemistry Analysis	ASTM E415; ASTM E1019	X	2			X	
Macroetch	ASTM E381	X	-		-	X	
Hardenability (Jominy)	ASTM A255; SAE J406; JIS G0561	X	19-1-12	-	×	X	
Grain Size	ASTM E112	x	X	X	X		
	ASTM E8; ASTM A370		X	X	X	X	
Tensile Test	ASTM E18; ASTM A370	X	X	X	X	X	
Rockwelll Hardness			X	X	X		
Microstructure (spheroidization)	ASTM A892	al and the		~	-	X	
Inclusion Content (Methods A, E)	ASTM E45	T- 7	X	-		×	
Decarburization	ASTM E1077		X	X	X	X	

Charter Steel has been accredited to perform all of the above tests by the American Association for Laboratory Accreditation (A2LA). These accreditations expire 01/31/25. All other test results associated with a Charter Steel laboratory that appear on the front of this report, if any, were performed according to documented procedures developed by Charter Steel and are not accredited by A2LA.

3. The test results on the front of this report are the true values measured on the samples taken from the production lot. They do not apply to any other sample. Any statement of conformity is based on simple acceptance, whether the test result is within or outside the specification/acceptance limits. Measurement uncertainty is not taken into account in the statement of conformity.

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- All pages must be reproduced in full
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- 7. Certificate type 3.1 per EN 10204 rev. 2005-01
- 8. Charter Steel melting is a continuous cast electric arc furnace
- 9. The steel for this order meets the following compliance/ regulatory standards: DFARS, REACH, RoHS, and Conflict Minerals
- 10. No Mercury was used in the manufacture or processing of this product.





Freight Invoice To:

Charter Steel c/o RUAN Transport PO Box 9319 Des Moines, IA 50306

Curtis Watkins 1-12-24

If charges are to be prepaid write or stamp here "To b Prepaid"

Received \$ To apply in prepayment of the charges on the property described here on.

Truck Driver's Signature

Per ______(The signature here acknowledges only the amounts prepaid.)

Charges Advanced:

Subject to section 7 of conditions if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: The Carrier shall not make delivery of this shipment without payment of treight and all other lawful charges

CHARTER STEEL

Signature of consignor

Agent of cashier

Furnes or particulars released from metal working activities like welding, grinding, heating or similar activities can be dangerous to your health. Provide ventilation. If breathing is difficult or stops, administer artificial negatives of a subject to the classifications and lawfully filed tariffs in effect on the date of this bill of lading. This notice supersedes and negates any claimed alleged or asserted oral written contract, promise, representation or understanding between the parties with respect to the freight, except to the extent of any written contract which establishes lawful contract carriage and is signed by authorized representatives of both parties to the contract. All carriers are property of Charter Steel. For carrier returns: 800-789-7155

Picked up by:



Received By: